

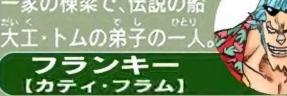




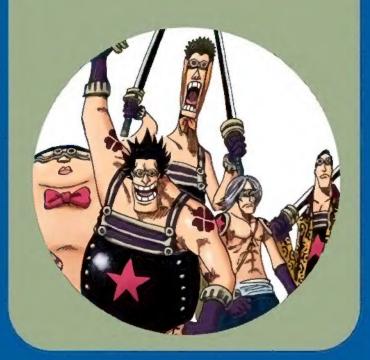
# フランキー一家

船の解体屋。副業に"賞金稼ぎ"を営む。

一家の棟梁で、伝説の船









荒トムズ ワーカーズ 美人秘書。現海列車 『シフト駅』【駅長】



【ココロの蓀】 チムニー

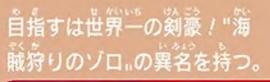


【猫(本当はウサギ)】 ゴンベ

# 麦わらの一味

夢は海賊王 / そしてシャンク スとの再会! 驚異のゴム人間。

モンキー・D・ルフィ 【船長】



ロロノア・ゾロ【戦闘員】



自称"海賊専門の泥棒...世界 で一番嫌いなものは、海賊!



伝説の海"オールブルー"を首指 す心優しき料理人。でも女好き。

【コック】



Dr.ヒルルクの遺志を継ぎ、医 術を学んだ青っ翼のトナカイ。



真の歴史を語る岩"真の歴史 の本文』を探す謎多き女性

ニコ・ロビン【考古学者】



首称"ホコリのウソップ"。シャン クスの部下ヤソップを交に持つ。

> ウソップ そがきしゅ



、偉大なる航路、突റを集たした ルフィ達は、船大工を仲間にする 為、「永の都」に到着。そこで、損傷 の激しいG・M号と別れ、新たな額 を手に入れる事を決意する。だが、 それに反対するウソップと激突し、 ウソップは船を下りる事に。 さら にはロビンも一味を離脱し、ルフィ達に激震が走る…。

CP9は古代英語"ブルトン、を 復活させる為、鍵となる人物、フ とロビンを捕縛。司法の ロビンを教う為、島に突入したル フィ達は、海簞の包囲網を突破し ごとりを撃破、遂にロビンの数出 に成功する。残すは最強の第・ル ッチのみとなった。驚愕の強さに 大苦戦するルフィだが、態魔の実 の能力を進化させ、ルッチを倒す。 脱出にむけ準備していた仲間達は、 バスターコールの影響により、 囲を完全に艦隊に包囲され、絶体 絶命の危機に。そこに現れた 間』の存在がこの窮地を救った その『仲間』とは、別れたはずの G・M号だった。最後の力を振り しぼり、彼等を救ったG・M号は 途中、遂に力つき、その役首を終 えるのだった。『ありがとう』の 言葉を残して……。

# ガレーラカンパニー 世界政府御用達の造船会社。 ※グラウー人。 アイスバーグ 「航装・マスト協選」 パウリー 「ピッチ・鍛冶・滑車戦闘」 ピープリー・ルル 「さしもの・コーカー・総航器」



ルフィ憧れの海賊。关切な "蹇わら帽<sub>"</sub>をルフィに託す。

ぁゕ がみ 赤髪のシャンクス

### ーワンピースー

# ONE PIECE vol.45

# "心中お察しする。

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# Chapter 431: FIST OF LOVE

















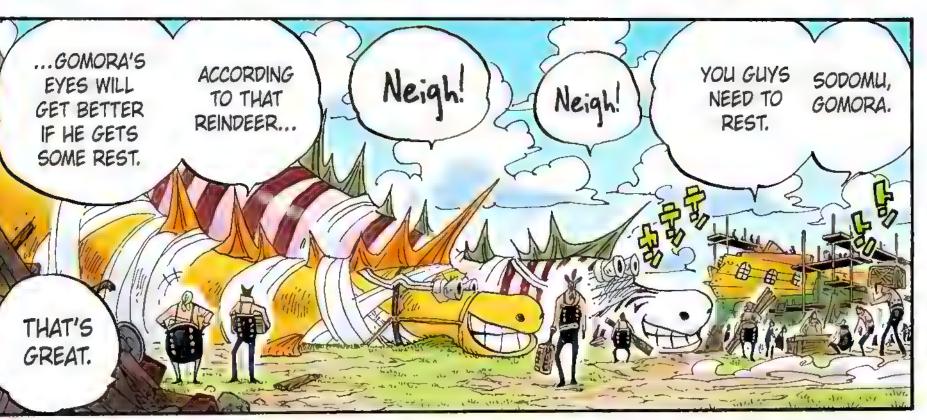


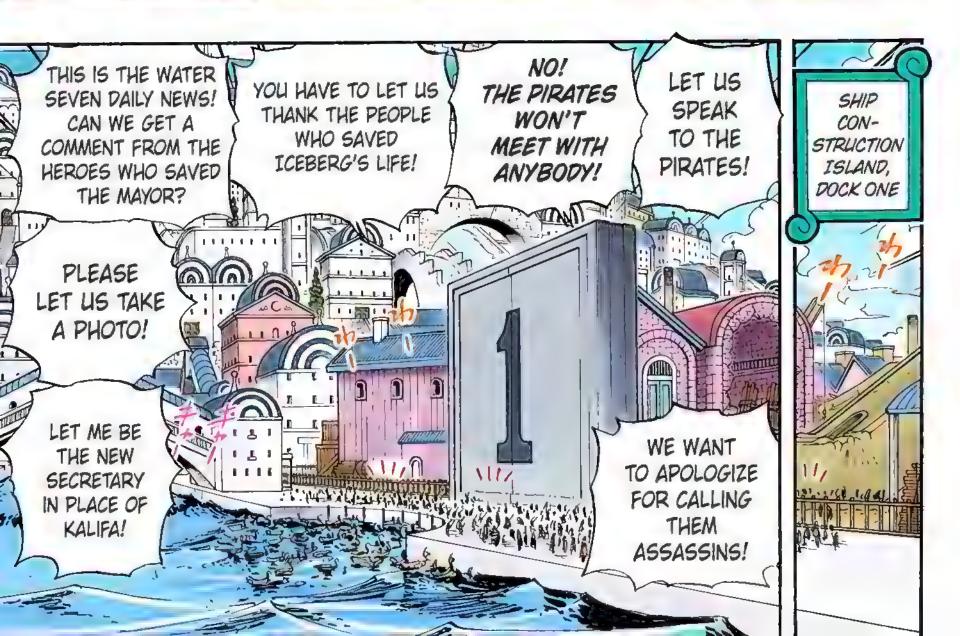




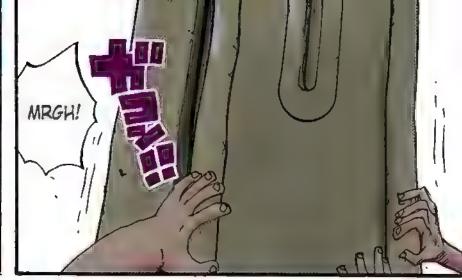


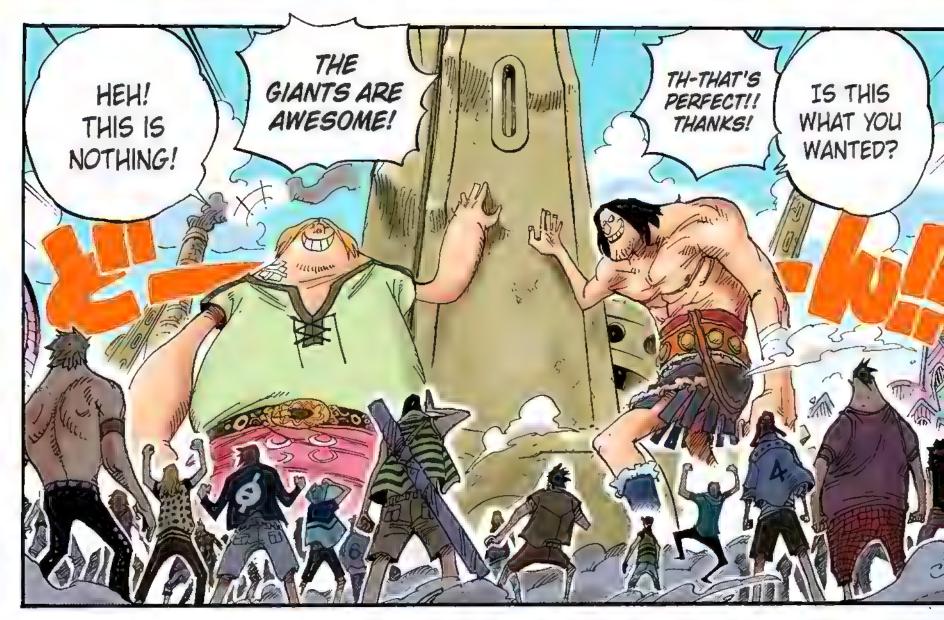










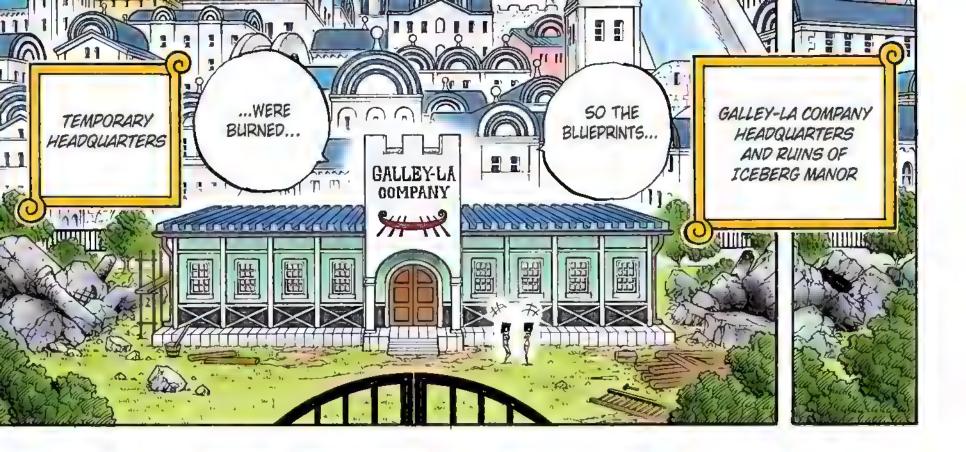




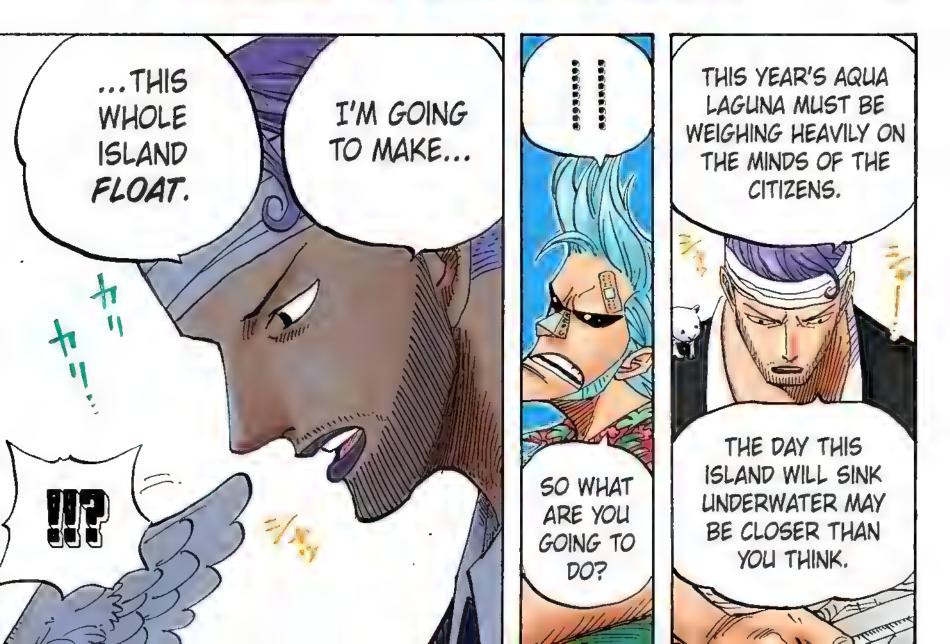


VIIII WWW.









































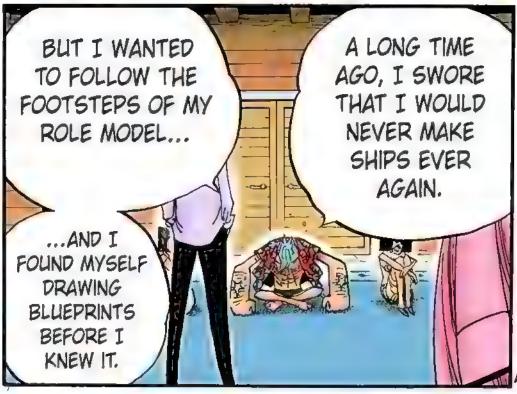














LISTEN

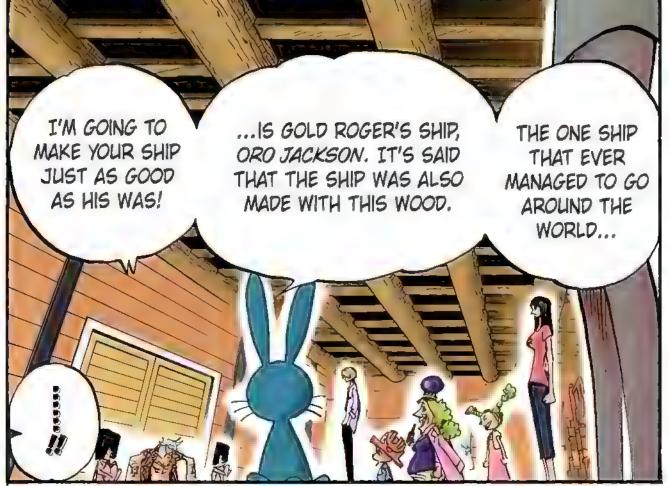
TO ME!

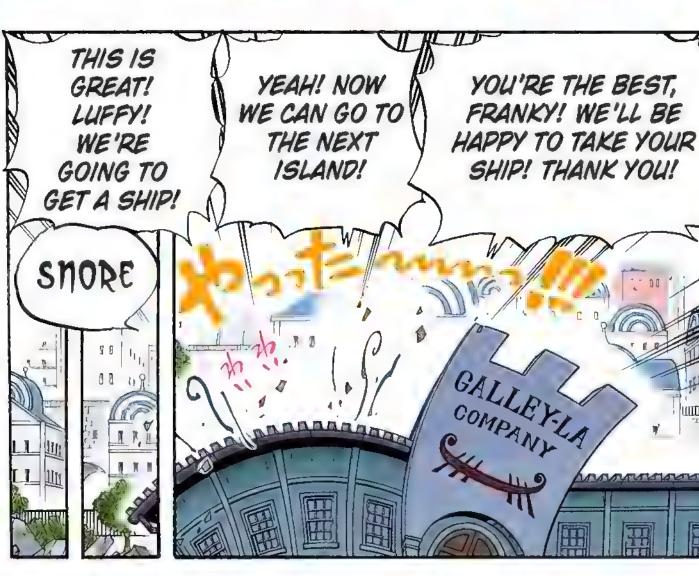














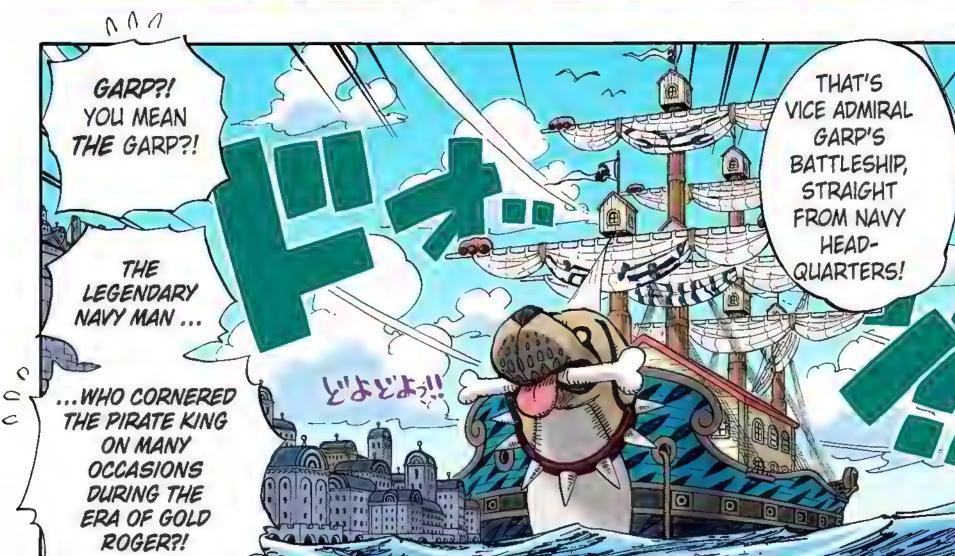


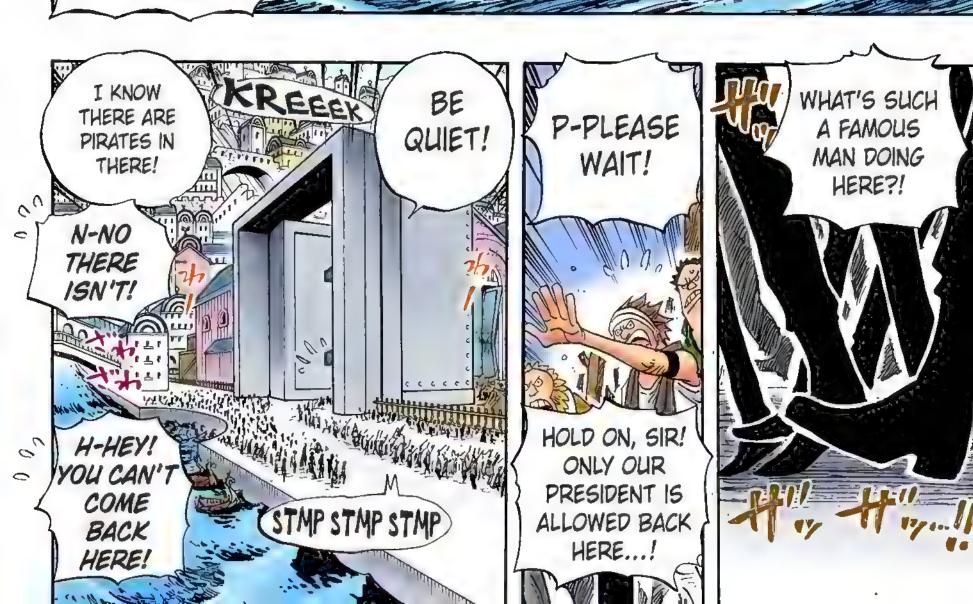


















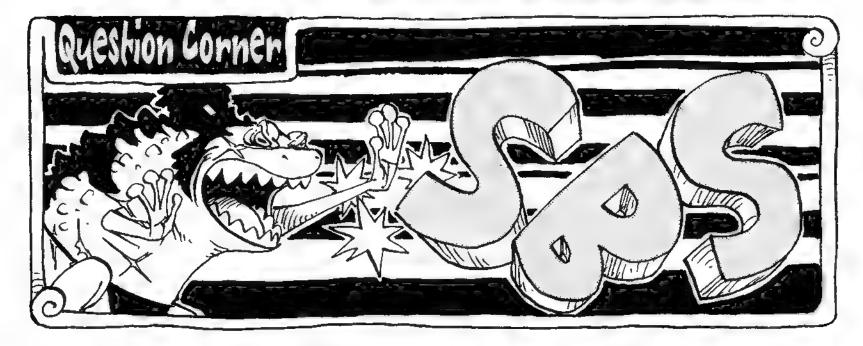












Reader: Oda Sensei! You haven't announced the title at the beginning of the Question Corner recently. But rest assured! As the captain of the "title call out team," let me request that you say the title while imitating Inoki eating a banana while pretending to be a gorilla! Go!

--White Bear

Oda: Uho! Uho! Hello all, uho! Munch, uho!

How are you doing, uho?! One, uho! Two,
uho! Three, uho! The Question, uho! Munch,
Corner! Uho! Munch, Uho! Let's star...uho!
I can't do this!! ">
I Let me do it normally, uho!
......Okay, on to the questions.

Q: Odacchi, when you eat sweet potatoes, do you do a Coup de Boo too? --Modai

A: Yes, I do. The other day I ate sweet potatoes, and I flew all the way to New York with my Coup de Boo. I was "Coup de Boo Man in New



York." Then I ate some more sweet potatoes and flew all the way Back home.

Q: Odacchi! Out of the Six Powers, I want "Iron Body" the most. You can make any part of your body hard, right? Though wouldn't it be awful if "that" part didn't get hard? --Majin Moomin

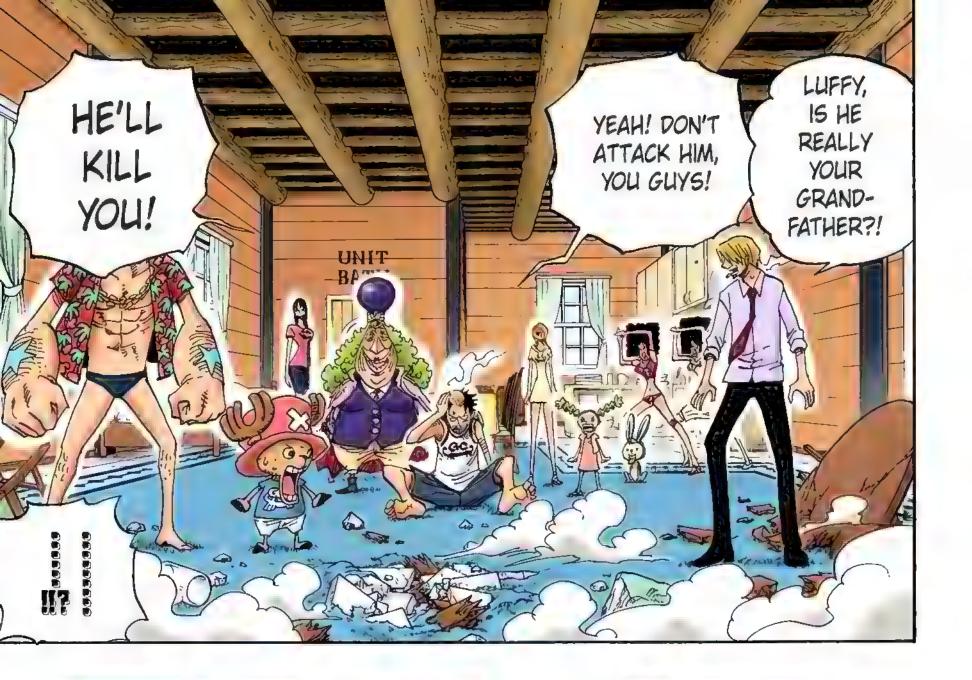
A: I don't understand what you're getting at.



# Chapter 432: JACK-IN-THE-BOX



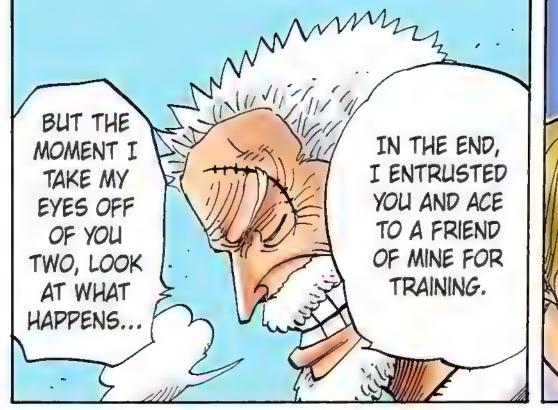




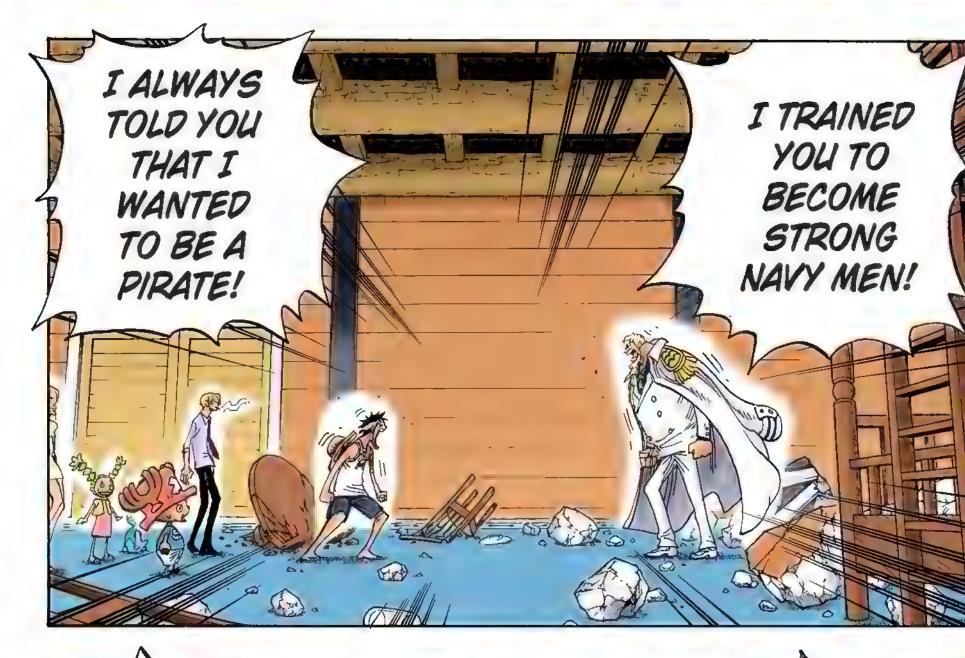








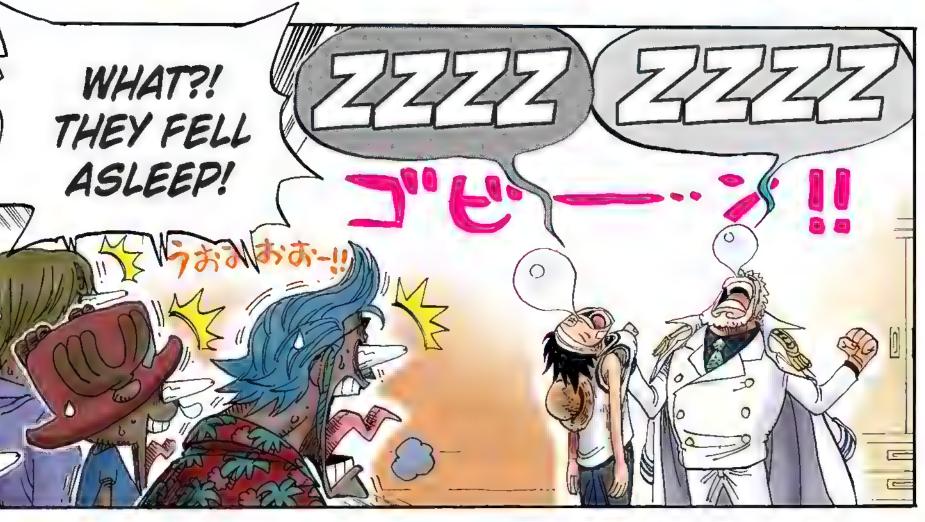












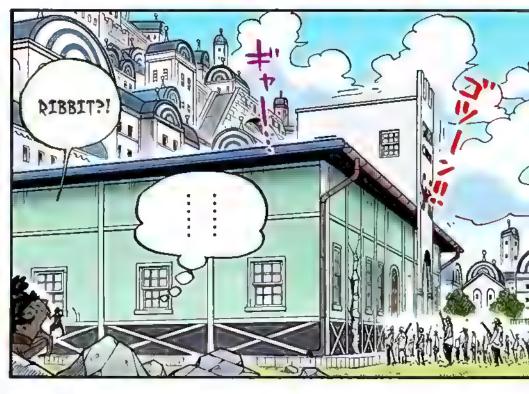








































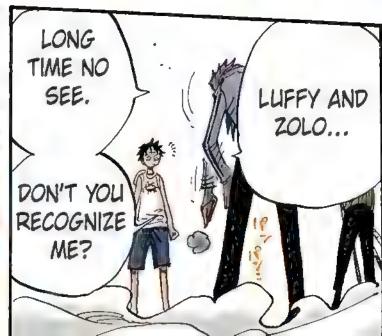


























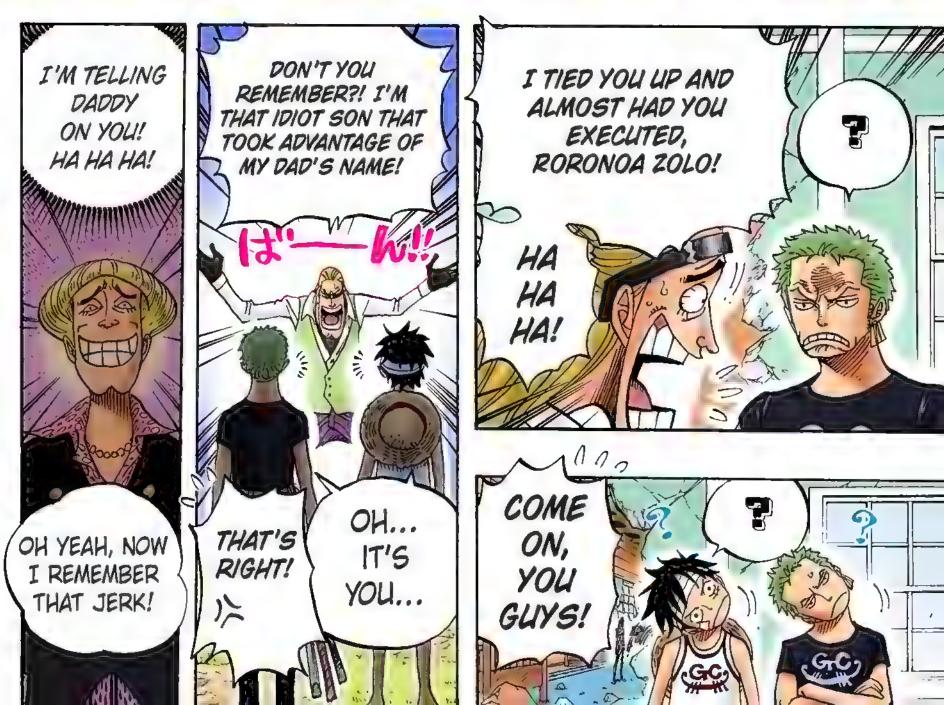
YOU'RE THAT















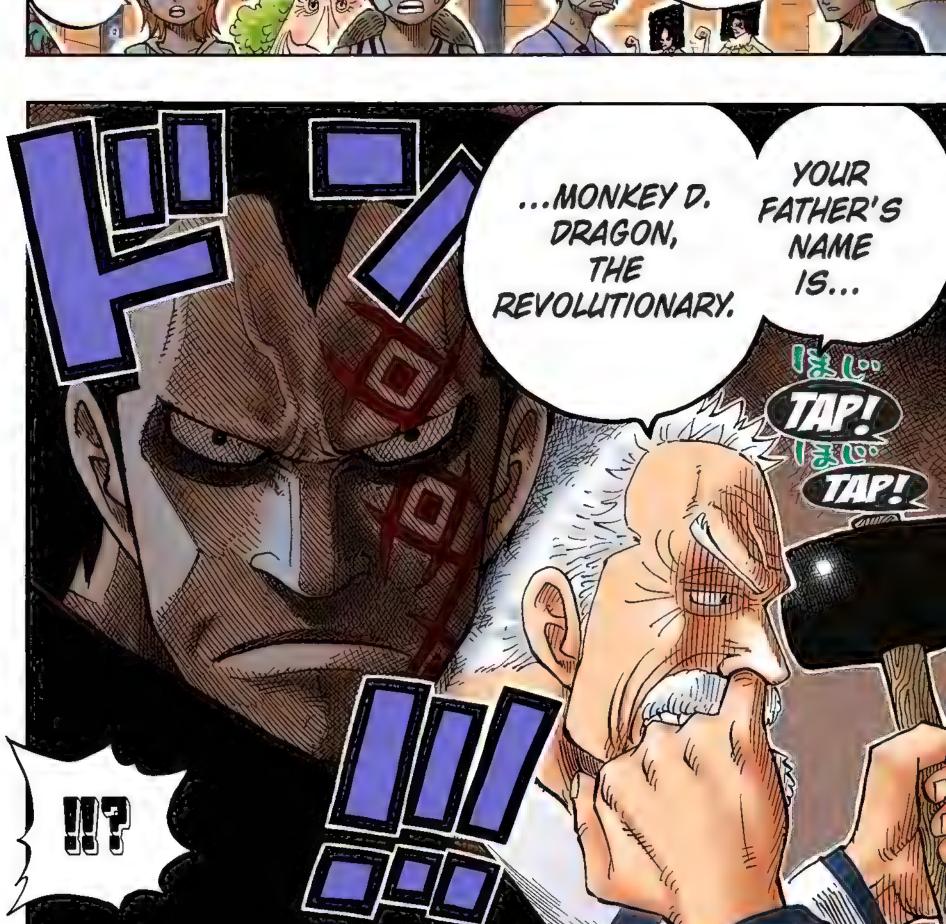






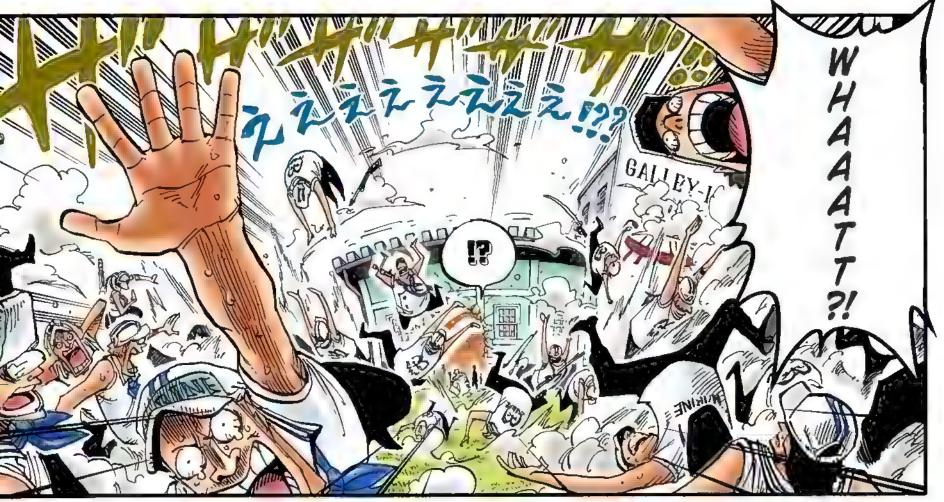


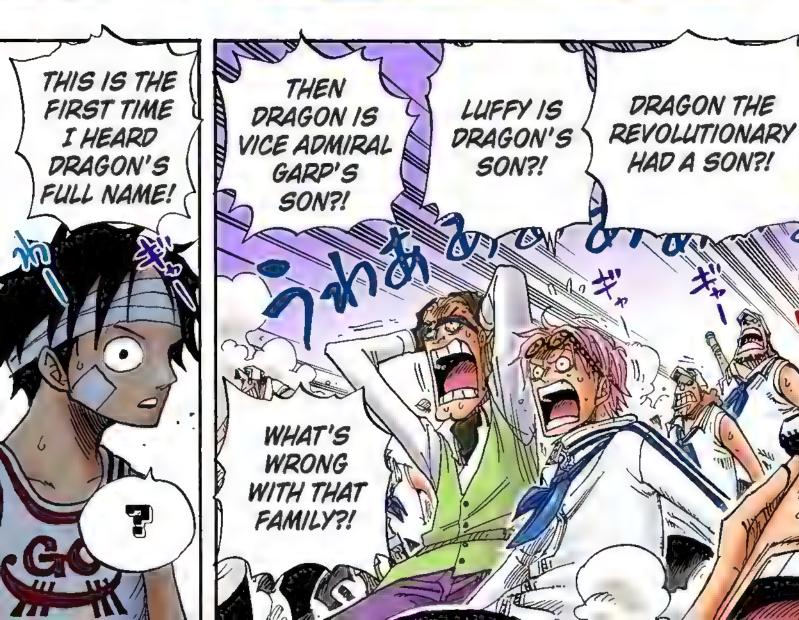


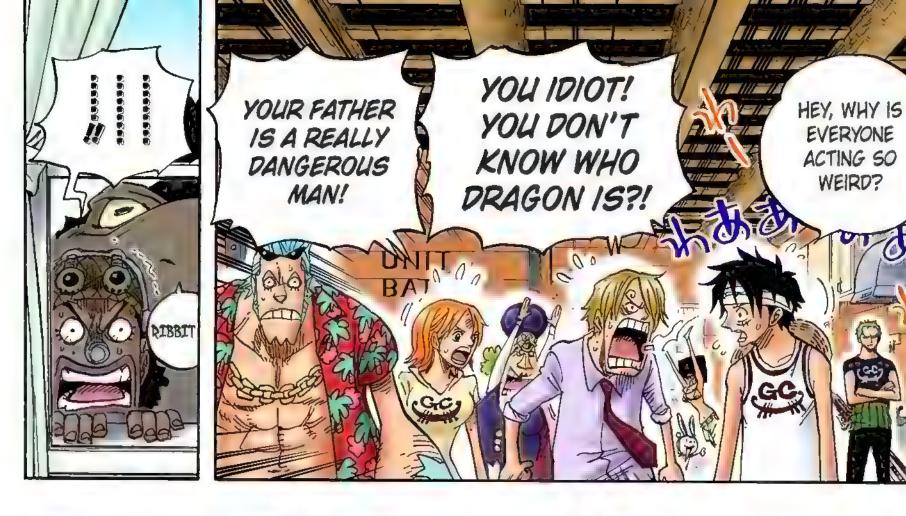












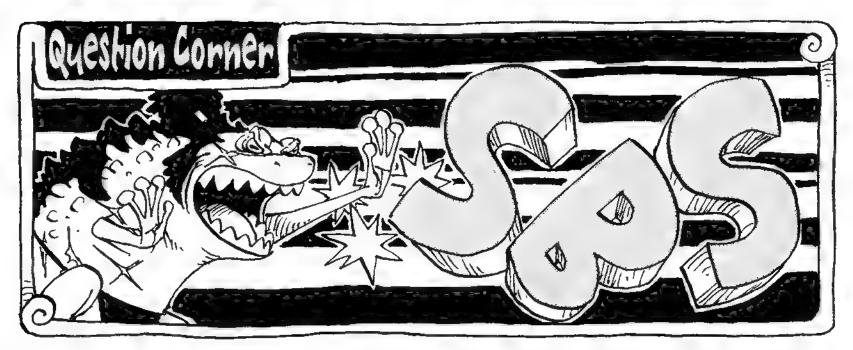












Q: Clang! Clang clang clang clang! Clang clang! Oda Sensei!

Did you get Kumadori's name from the kumadori stage makeup worn by kabuki actors? Answer me!

--Shou-kun

A: That's right. I used it as is.

Q: Odacchi! I have a question! Hey! Hey! Hey! In volume 44, page 148, panel 5, the guy that has dynamite equipped on him! I-i-i-is this Ryotsu? Kankichi Ryotsu from Kochira Katsushika-ku Kameari Koen-mae Hashutsujo? ("This is

the police box in front of Kameari Park in Katsushika Ward") I knew it! Why?! Why?! Why?! Why is he there?! Is it his brother? Or what is it? Did he change jobs from being a cop to a Navy man? What's going on?! If you

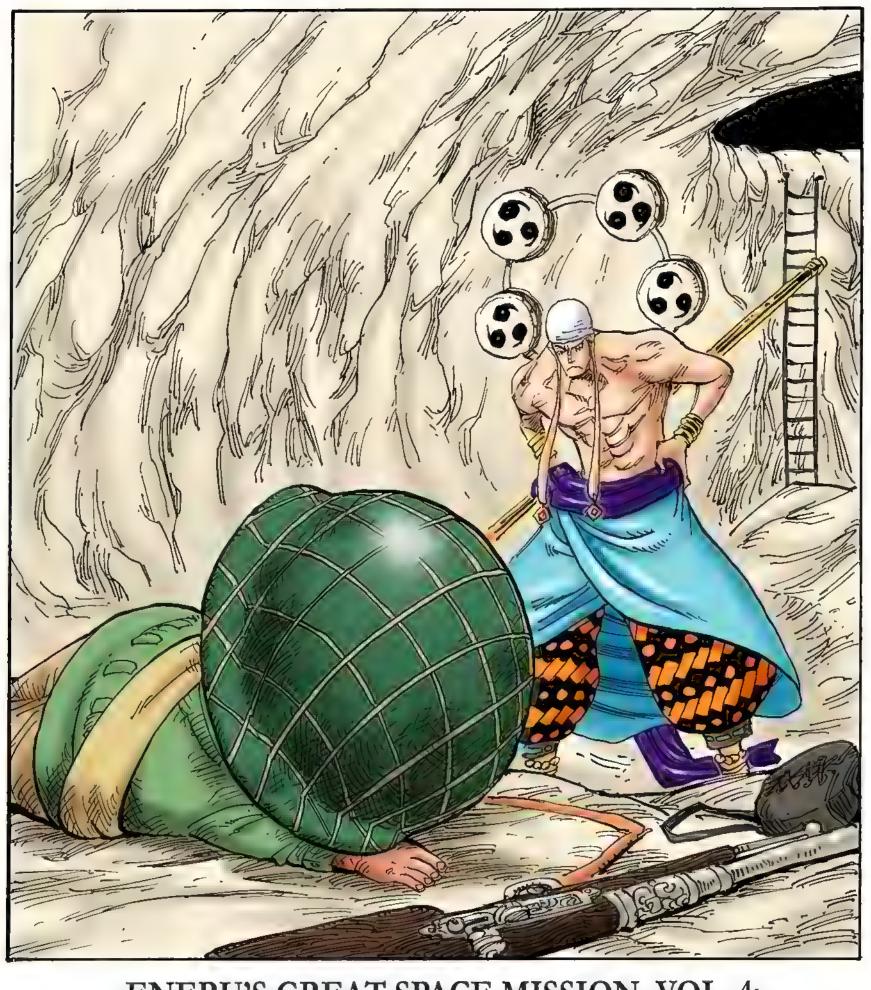


don't answer me, I'll call you out on sexual harassment!

--The Touch Boss

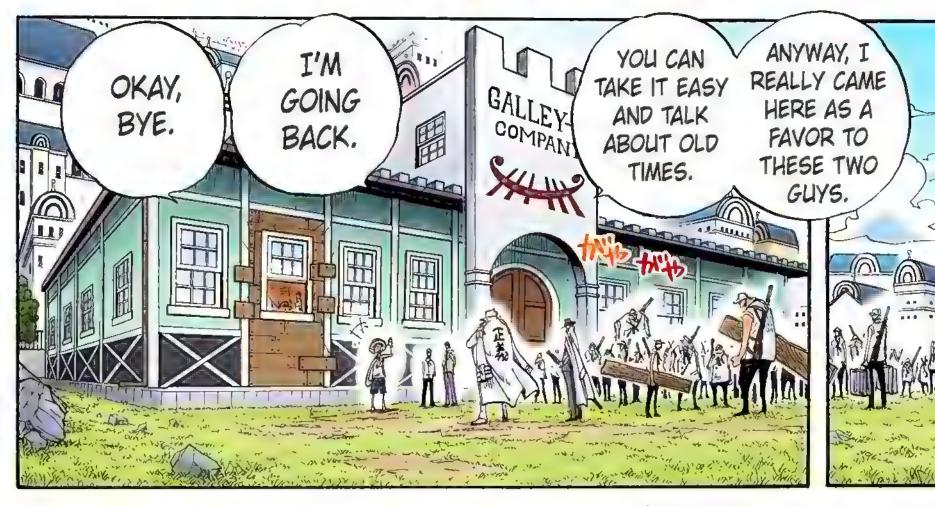
A: I received a lot of letters asking about this. You're right, this is the famous Ryo-san from the manga Kochikame! 2006 was the 30th anniversary of Kochikame, which started in 1976. There was a call for celebration that year, so all the current Weekly Shonen Jump manga hid Ryo-san in one issue and had the readers try to find him. This project, in which all the Jump artists participated, was possible only due to the popularity of Kochikame and its creator, Mr. Akimoto. Thirty years of Kochikame—that's amazing! Congratulations!

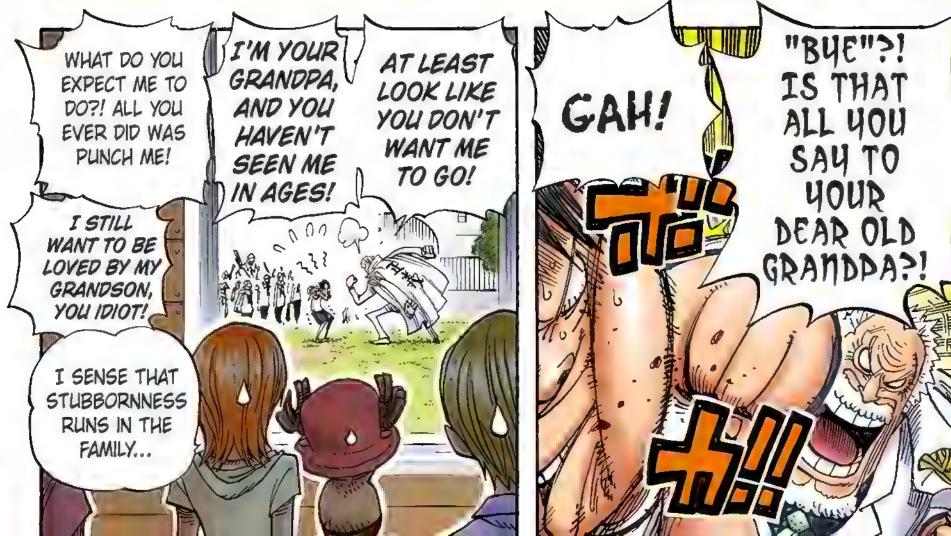
## Chapter 433: THE NAME OF THAT SEA

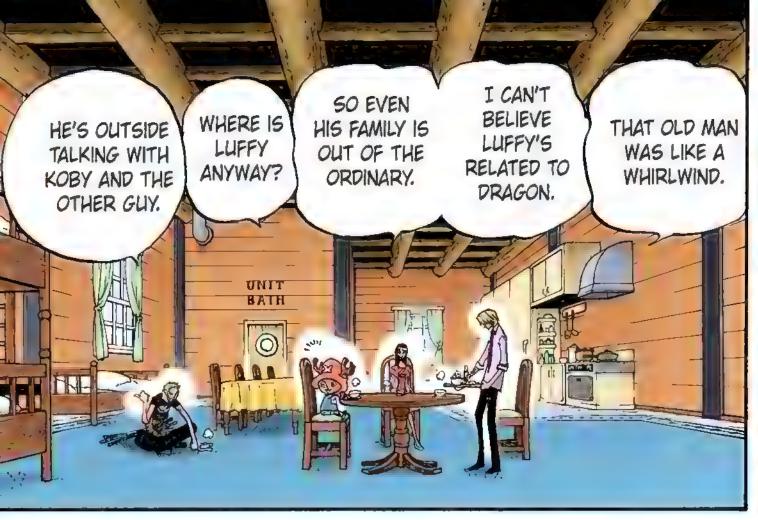


ENERU'S GREAT SPACE MISSION, VOL. 4: "THERE'S SOMEBODY IN THE HOLE"

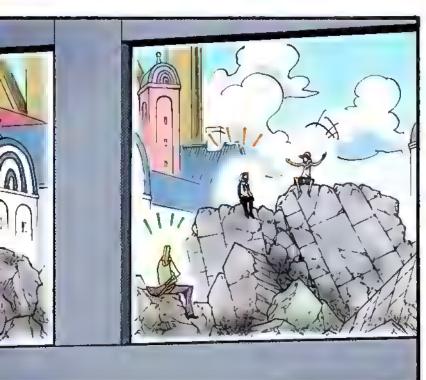








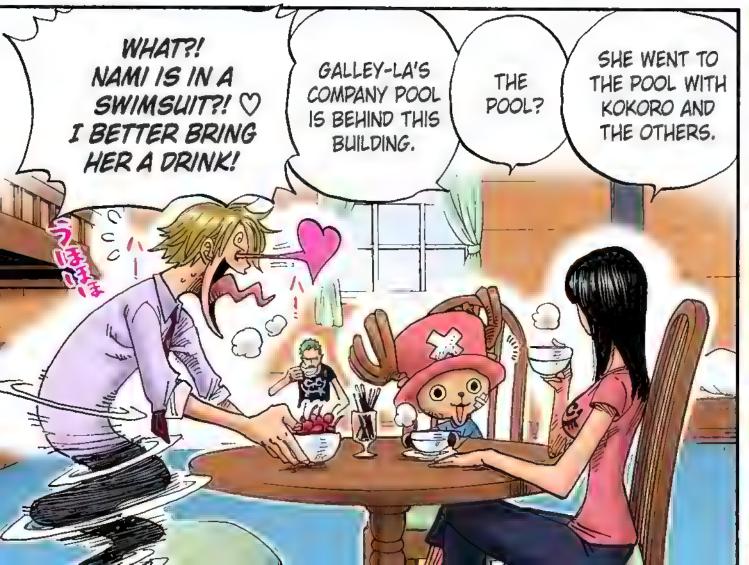










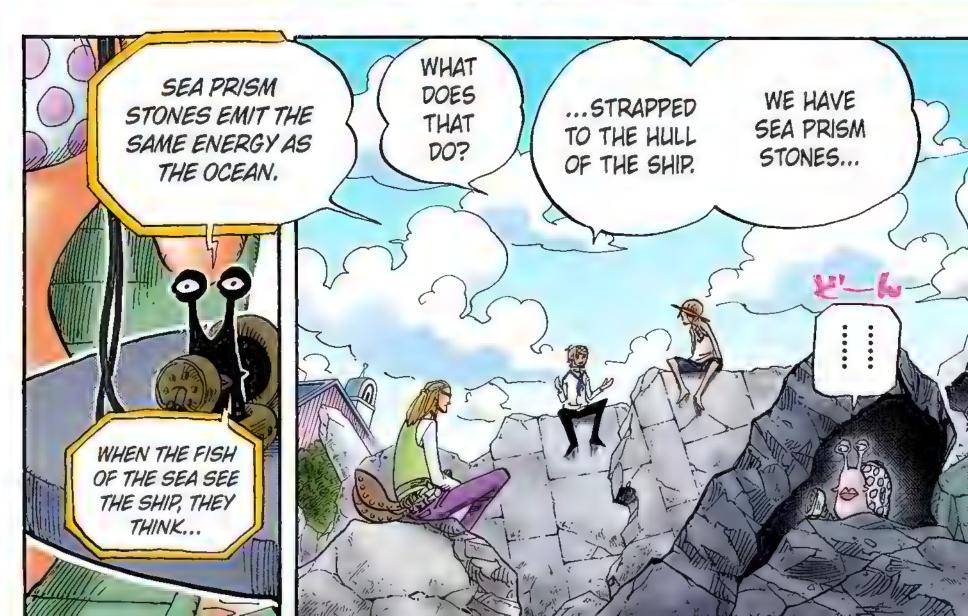






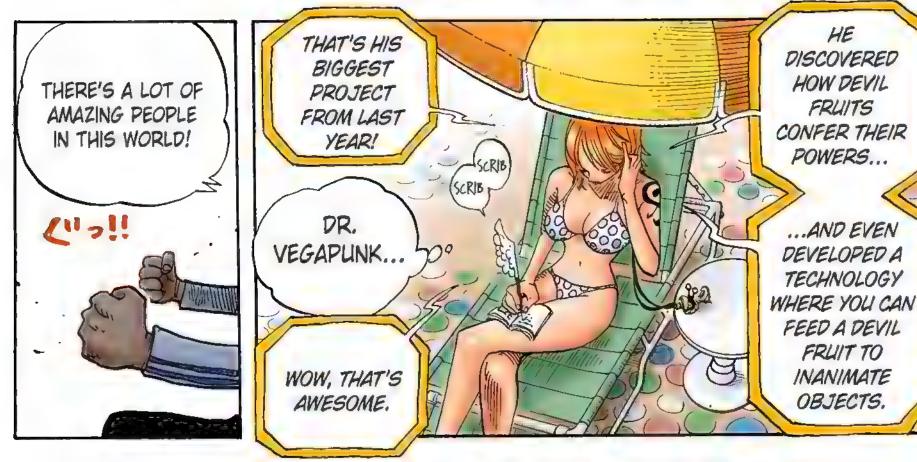














HE

DISCOVERED

HOW DEVIL

FRUITS

POWERS ...

...AND EVEN

DEVELOPED A TECHNOLOGY

FEED A DEVIL FRUIT TO

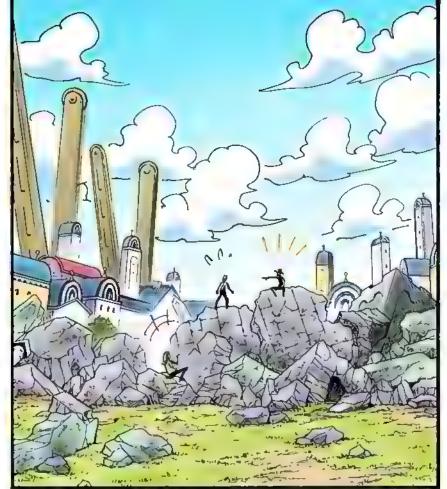
INANIMATE

OBJECTS.



































BUT ...

AN ADMIRAL

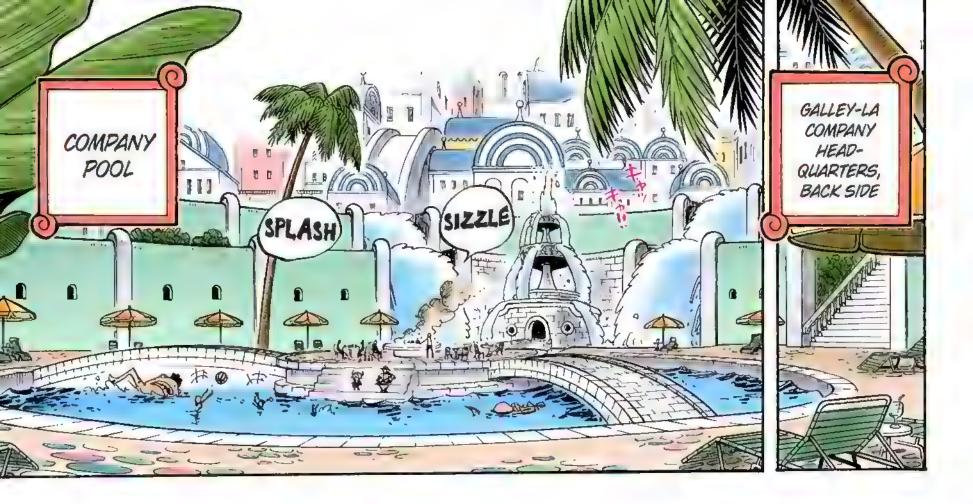




ENEMIES IN THE

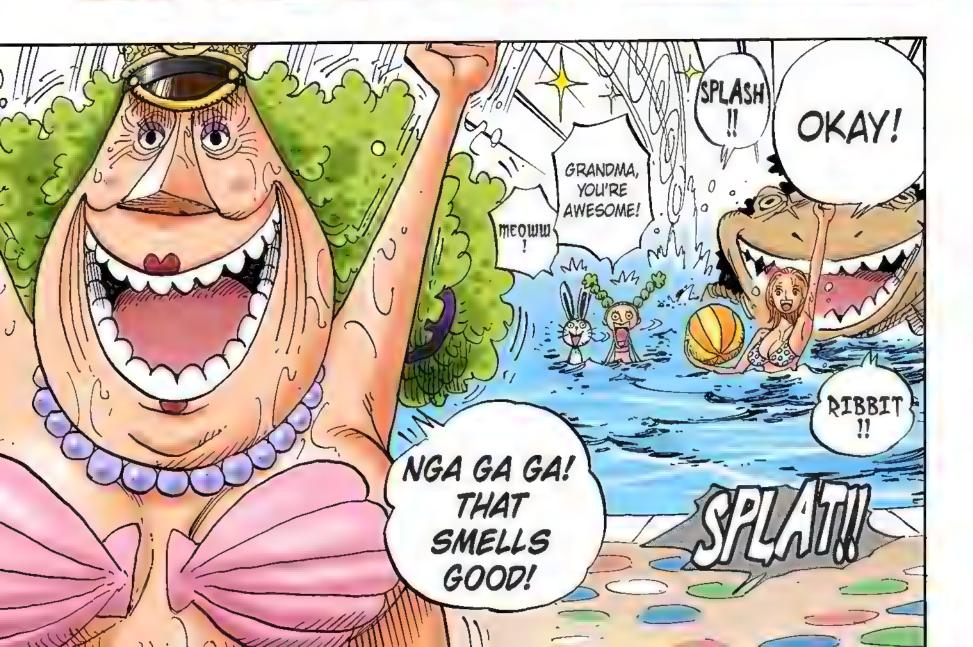
FUTURE.

I KNOW IT.





















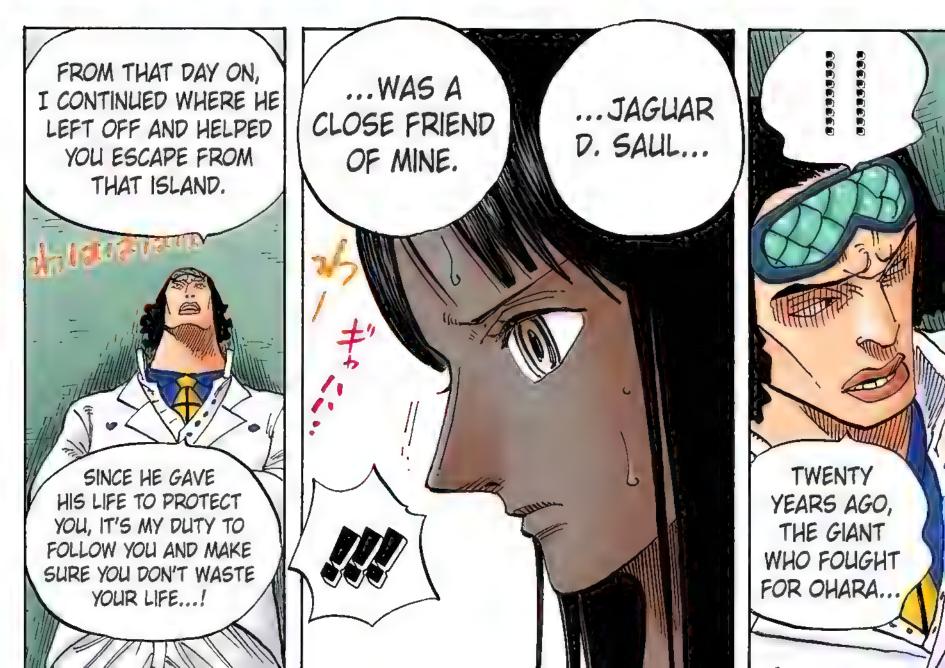




























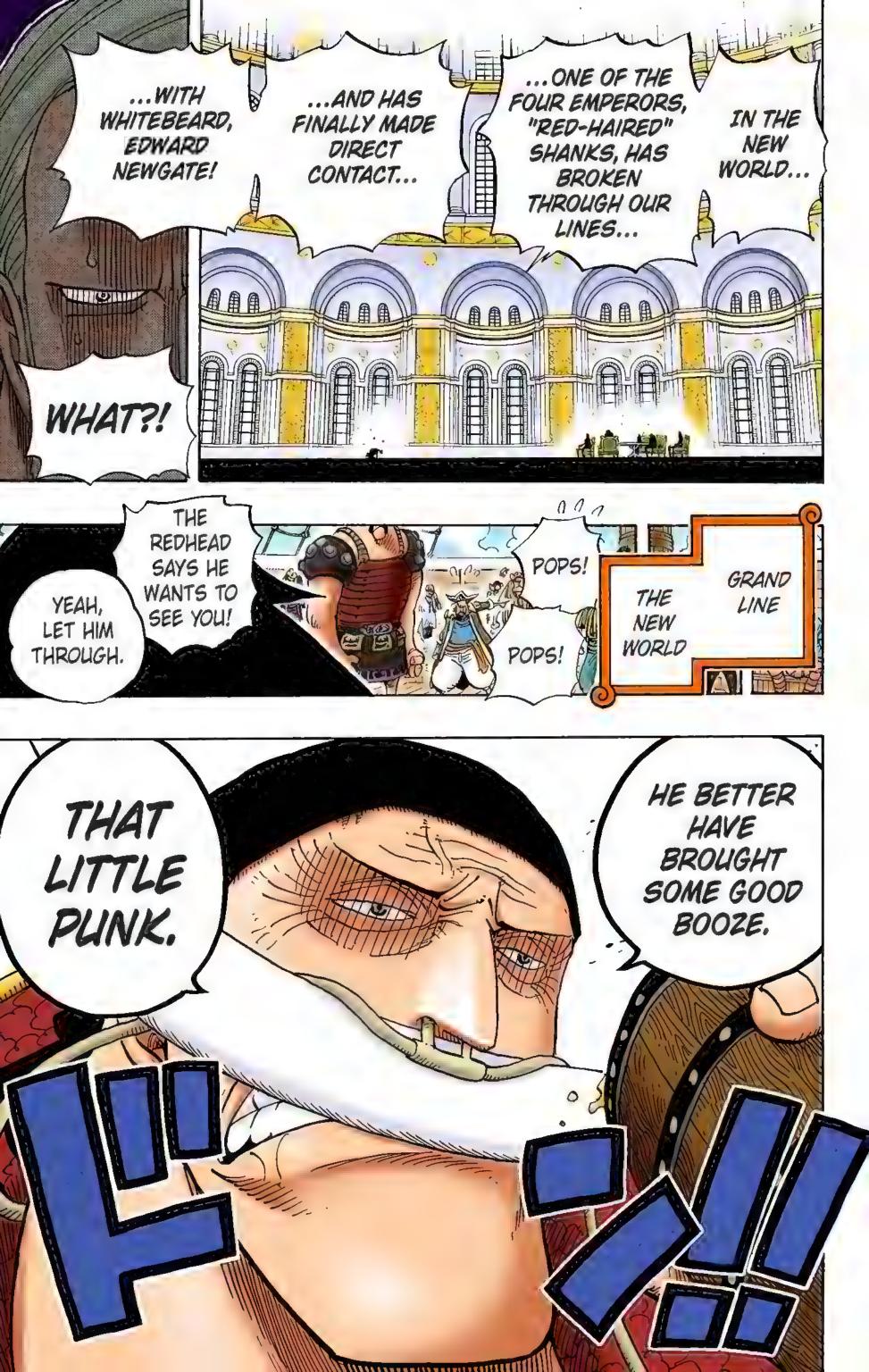


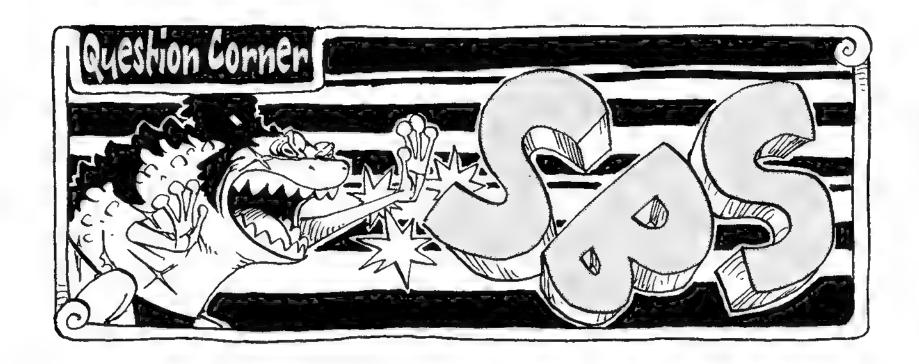




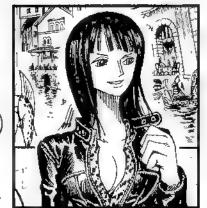








Q: Robin's Devil Fruit ability, the Flower-Flower Fruit, can let her sprout any part of her body. Can she make those huge breasts sprout too? "Areola Fleur!" (Said like Robin.) I'd like to get hit by that...

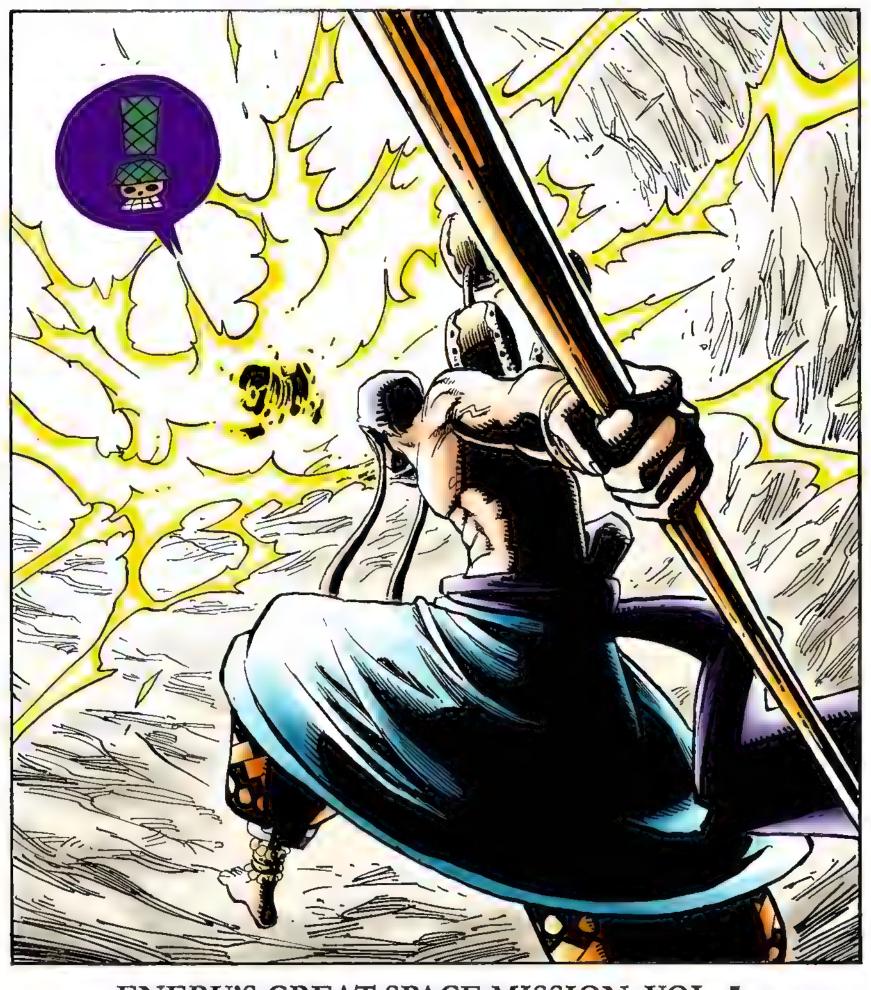


--Ero-Ero Fruit User

A: "Un Fleur," "Dos Fleurs," "Areola Fleur."
That's pretty clever of you. Stop it!
But I'm sure she can do it! \( \text{9} \)



## Chapter 434: WHITEBEARD AND RED-HAIR



ENERU'S GREAT SPACE MISSION, VOL. 5: "SHOOT FIRST, ASK QUESTIONS LATER"







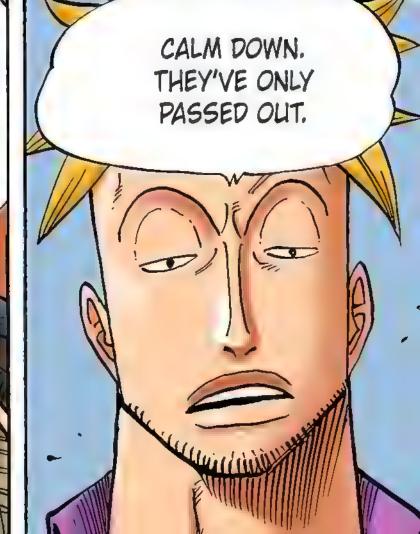
























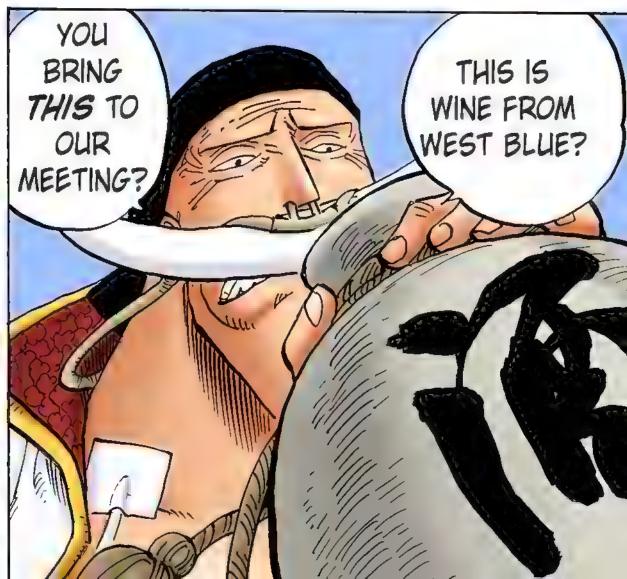






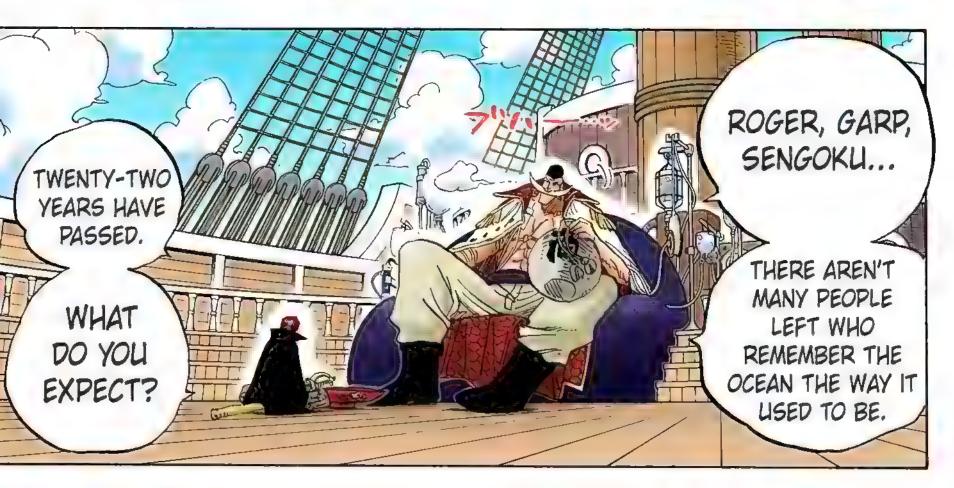






























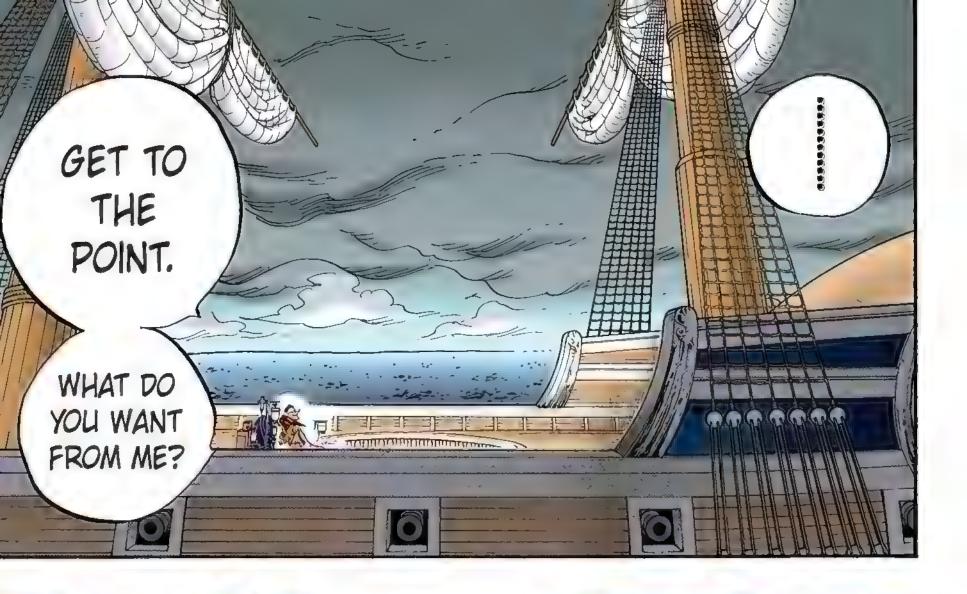


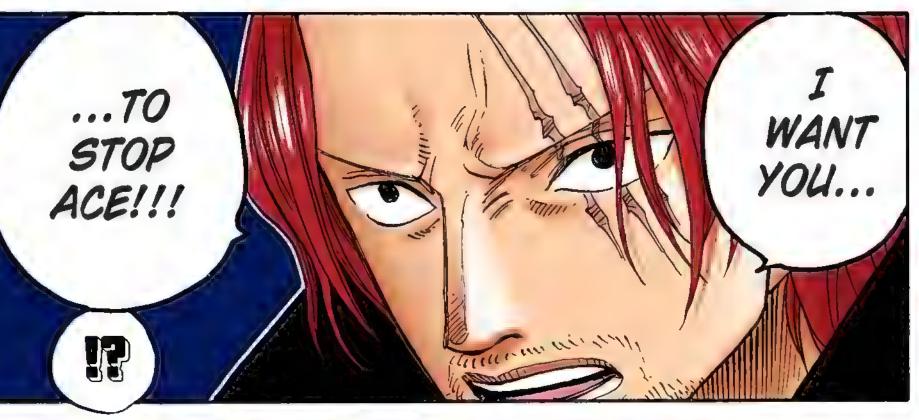
















WHEN I LET A

PIRATE ON MY

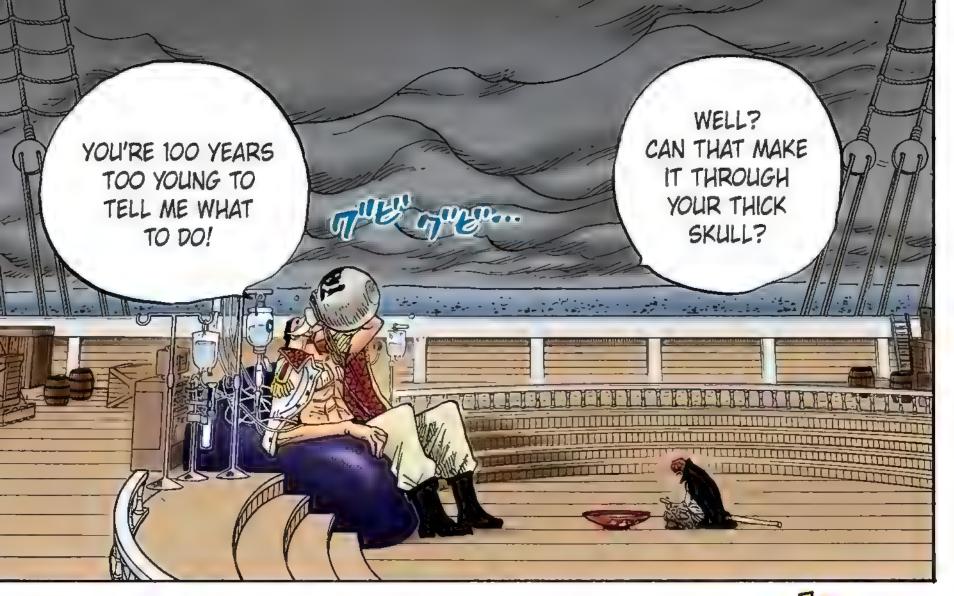
SHIP, NO MATTER

TEECH

COMMITTED THE ONE

UNFORGIVABLE CRIME



























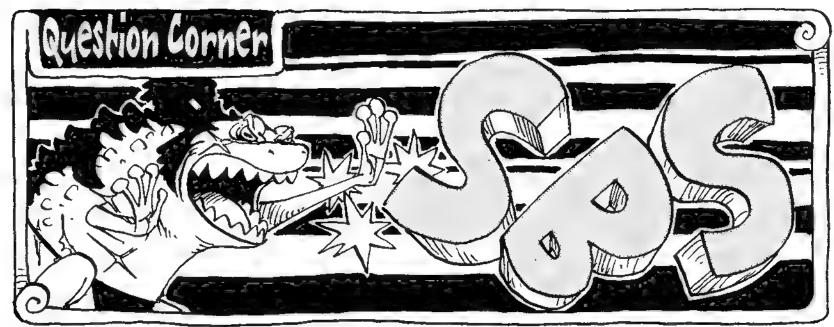








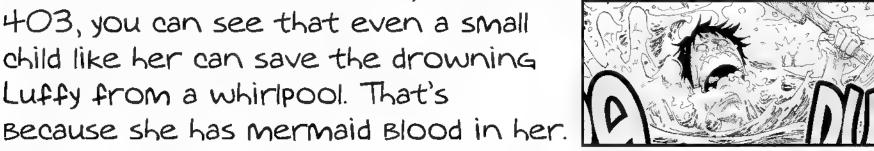




Q: Kokoro is a mermaid, so why is her granddaughter, Chimney, a regular human? Don't the mermaid genes pass down?

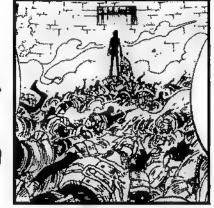
--Petit Panda

A: When Kokoro was young, a very long time ago, she came with Tom from Fish-Man Island. She married a man from Water Seven and had a son that was half mermaid. That son married a human girl, and they had Chimney. Chimney is a quarter mermaid, so she is very good at swimming. In volume 42, chapter 403, you can see that even a small child like her can save the drowning Luffy from a whirlpool. That's



Q: In chapter 422, it said that Rob Lucci killed the 500 hostages and then killed the captain too. Why did he have to kill the 500 hostages? --Wyper!! Rocks

A: Yeah, isn't that horrible? Why didn't he just kill the Bad Guys? In short, Lucci Believes that Being weak is a "sin." In his mind, soldiers who were easily caught and caused the nation to be in jeopardy were likely to do the same thing again



in the future. He decided that they weren't worthy of living, and in order to prevent this incident from happening again, he took their lives. He's a cold-Blooded Guy! Luffy, Good job in Beating him!

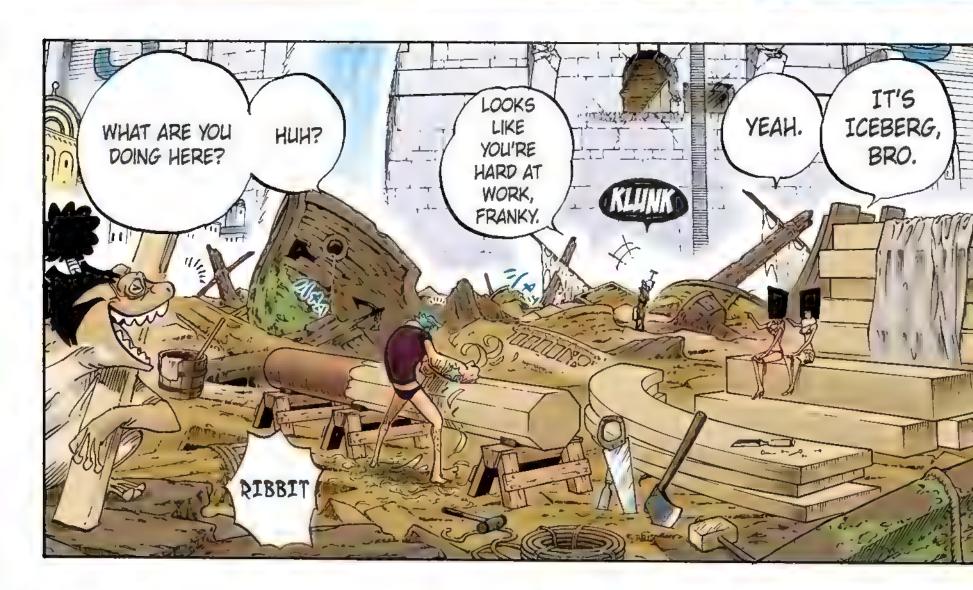
## Chapter 435: YOU HAVE MY SYMPATHIES



ENERU'S GREAT SPACE MISSION, VOL. 6: "I'M SORRY, BUT I'M STILL ALIVE!"

























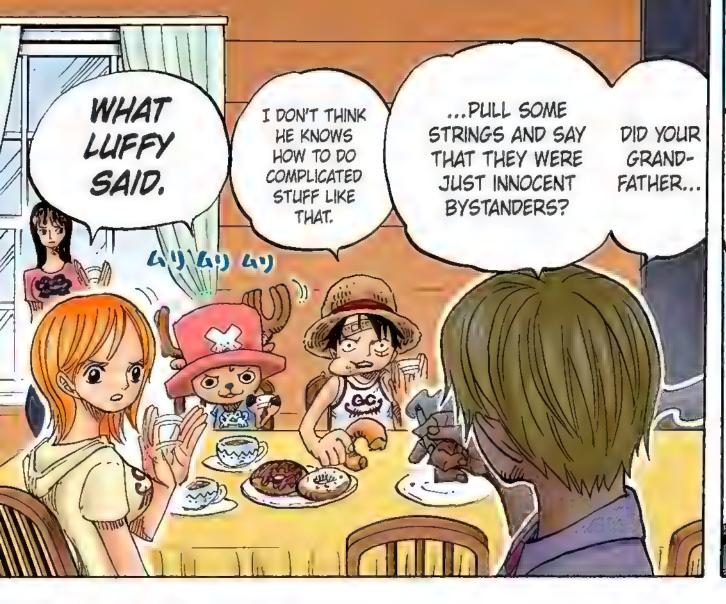












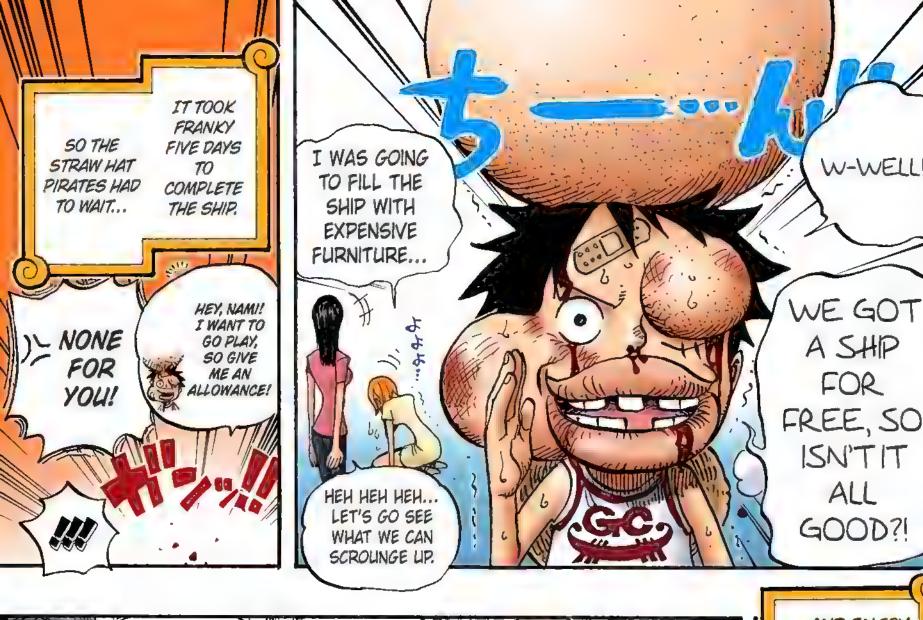






















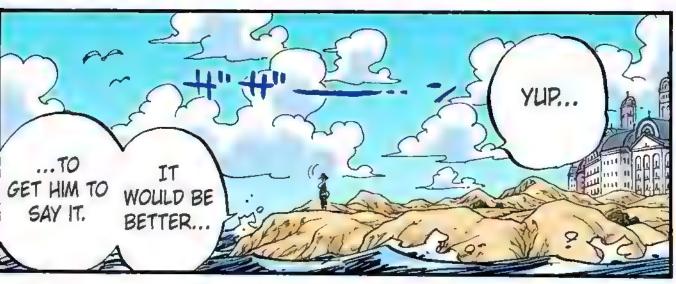
W-WELL!

FOR

ALL























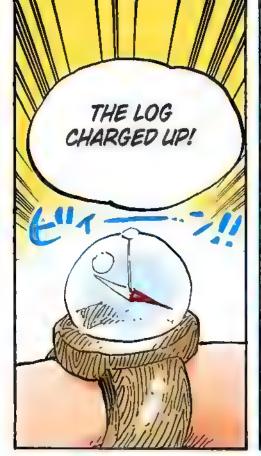














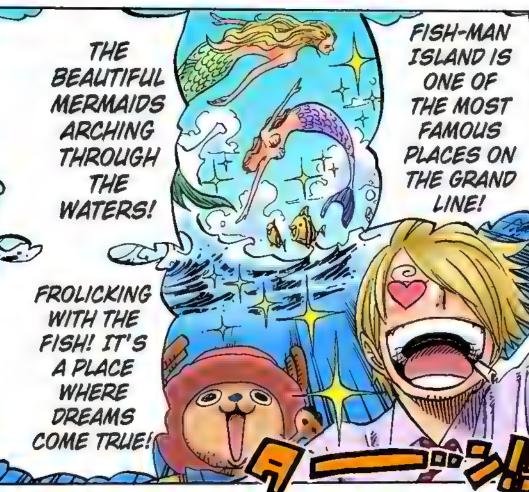










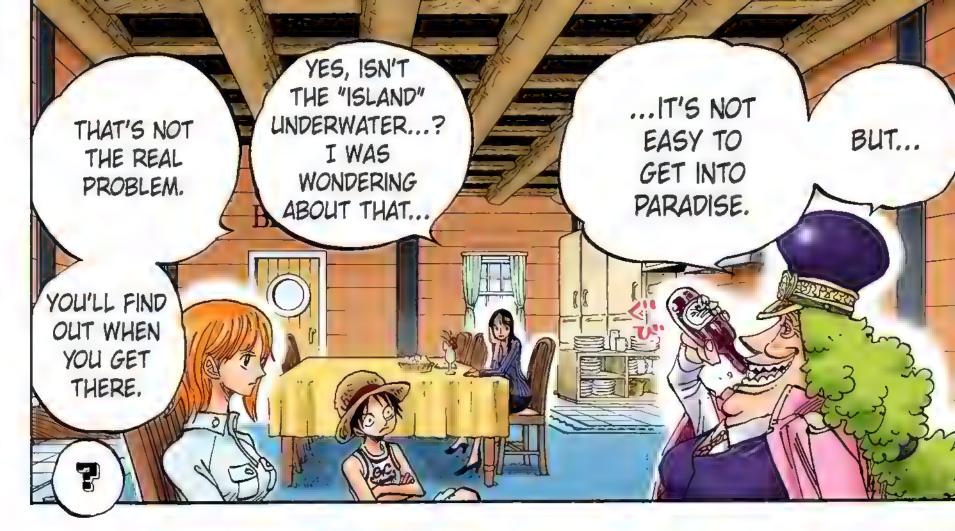










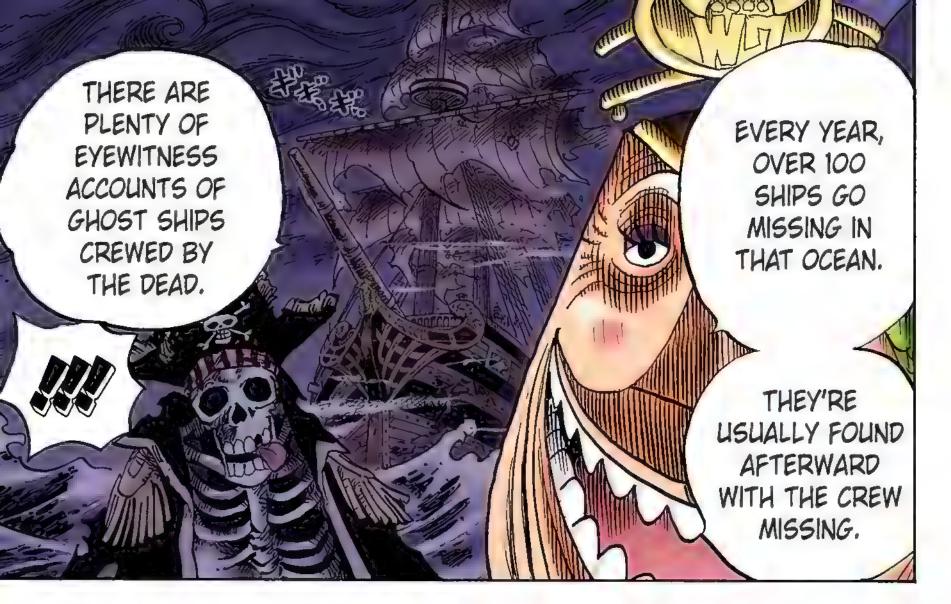






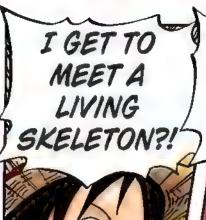






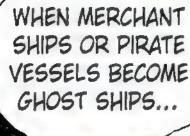










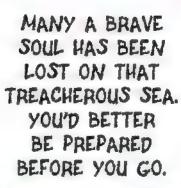




OF UNTOLD WEALTH

ABANDONED ON SHIPS

OUT AT SEA ...













































THAT'S WHY WE TALKED IT OVER AMONG OURSELVES!

AWFUL! BIG BRO HAS A BOUNTY PUNIA POWER HAS A CHI HOUR TINIS NOW!





おにぎりは逃がさない!!





(福岡県 まいママさん)



やたらキマった剣士の横饋!!



W了のチンピラ予備電!



憧れの男、動き出す!!





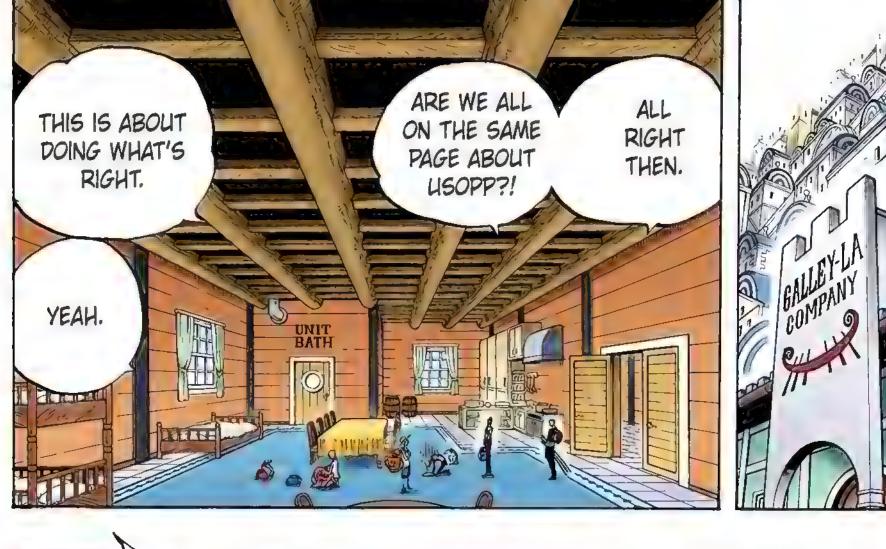
さわるとケガすんぞ!!

影響されました父章、イラスト等は、一定期間保管されたあと廃棄されます。保存しておきたい場 会は、あらかじめコピーをとってからご発素ください。また、精軟時に、名前や住所等を秘匿したい 場合は、その旨を明記してください。ご応募いたださました交配の著作権は、第英社に移属します。

## Chapter 436: TRUNKS FROM FRANKY HOUSE



ENERU'S GREAT SPACE MISSION, VOL. 7: "LIEUTENANT SPACEY REGRETS GOING AWOL"

























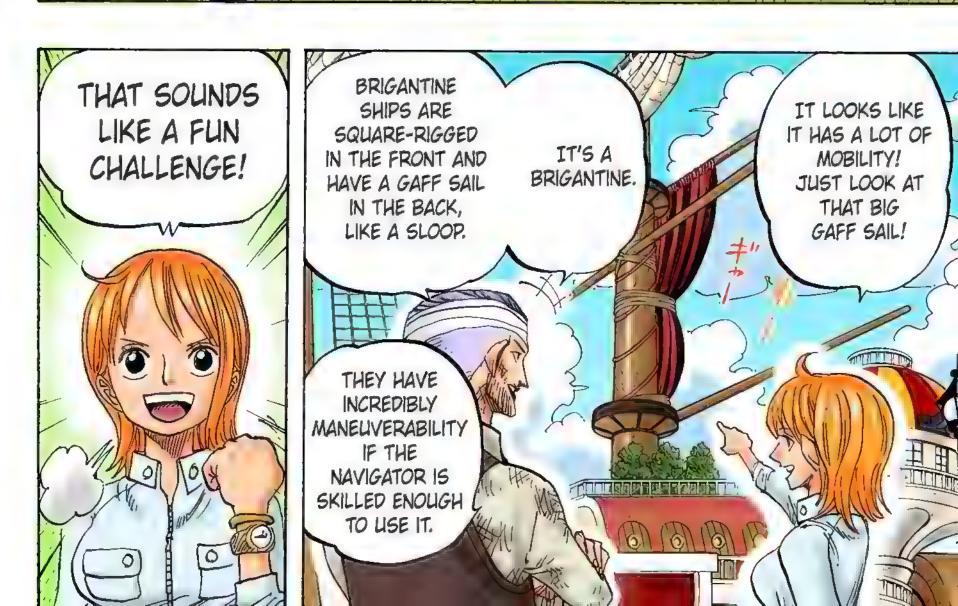


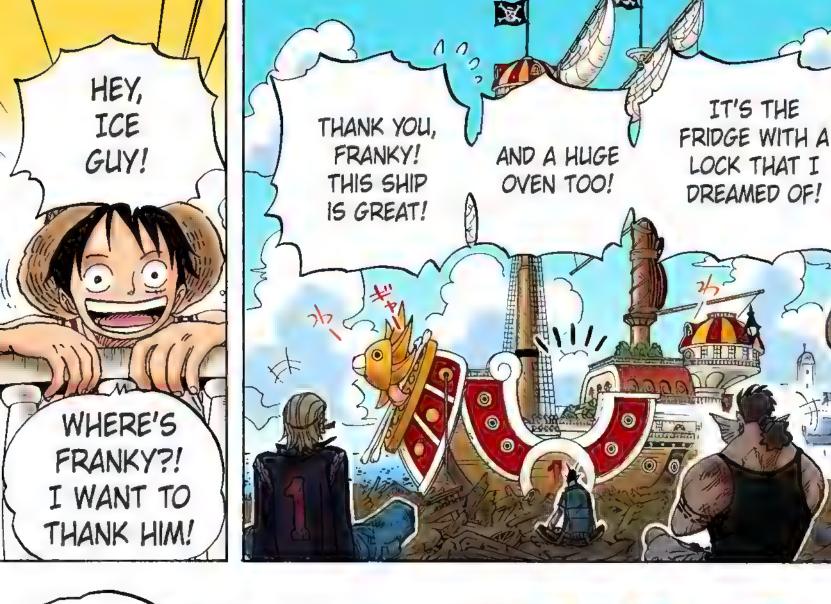














HE DOESN'T

WANT TO SEE

YOU GUYS

ANYMORE,

I HEAR.

WERE YOU

HIM TO JOIN

YOU AS YOUR

SHIPWRIGHT?





































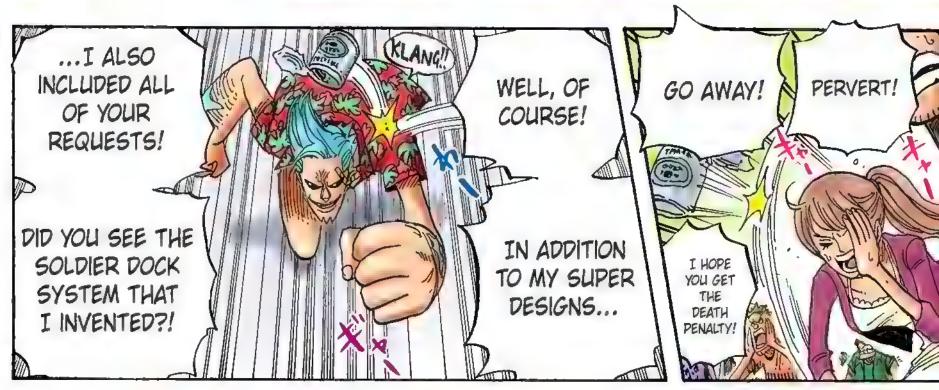
























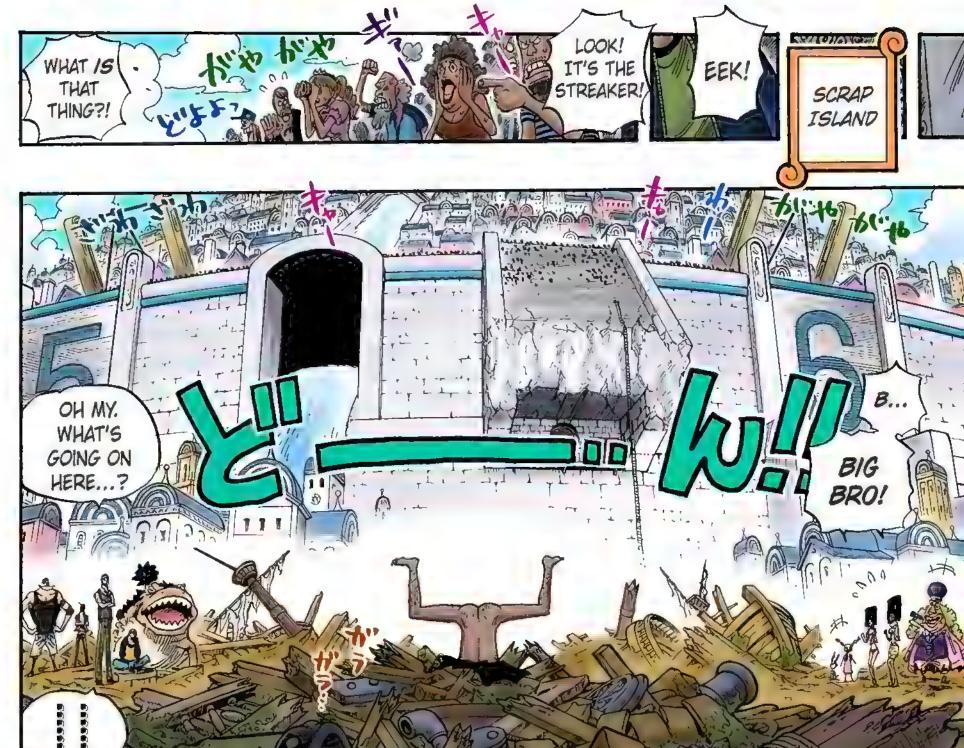












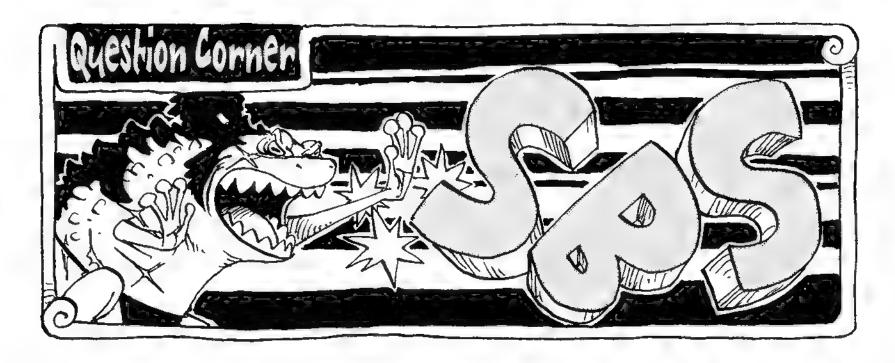












Q: Please tell me this guy's name. Between me and my spouse, we just call him "Round Dude."

--Patty

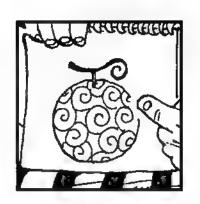
d

A: Hmm. Tama... Tamagon.

(Decided just now) \*Tamago means egg -Ed

Q: Do all Devil Fruit have that swirly pattern on them?

A: Yes, they do. That's one of their features, it seems. There are times that I think that Sanji himself is a Devil Fruit.



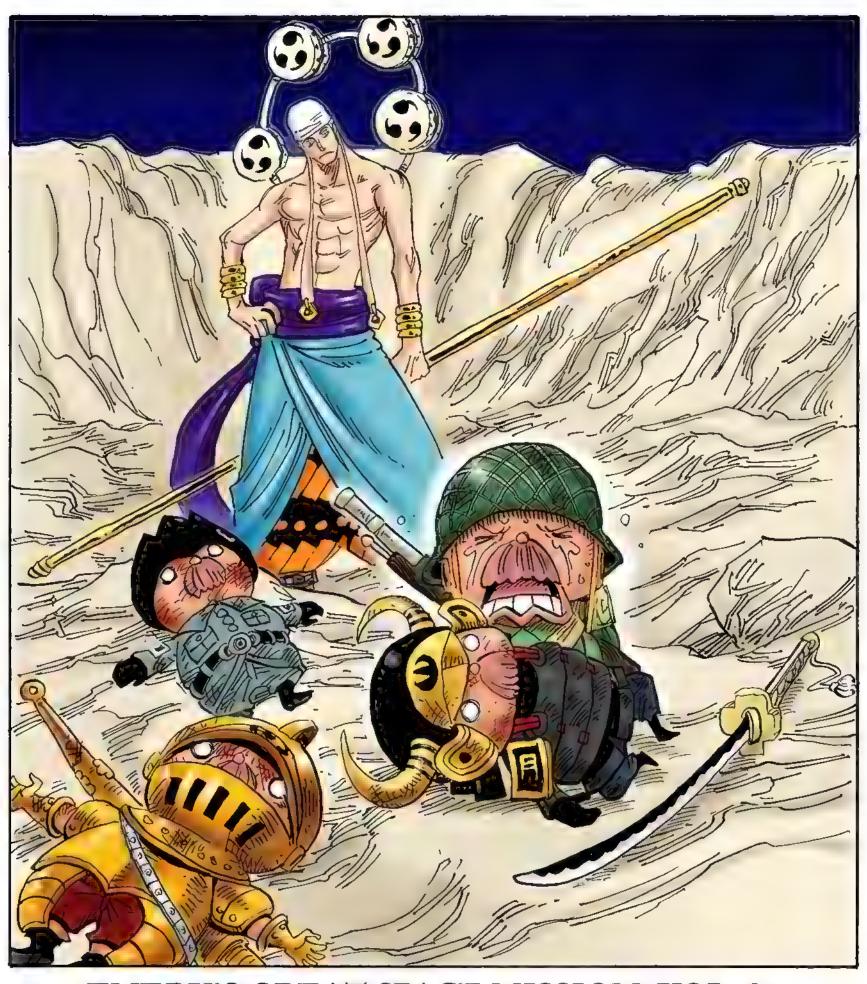
Q: Oda Sensei, in volume 4's Question Corner, you said that you read every single letter and postcard sent to you. Do you still do that?

--Koji

A: Yes, I still read all of them. But to be honest, there was a time when I couldn't read all of them. Back then, I received like a thousand to two thousand letters at a time. I had the editors pick out a couple hundred for me. But recently, the number of letters being sent to me has calmed down (the number of letters I got from girls decreased significantly after I got married...LOL). I still read IOO percent of the letters now. Thinking back, I'm very grateful for receiving these praising letters every single week for the past ten years. Thank you all. I do feel a lot of support from my readers. I keep the letters in a room at my workplace. My staff are worried that the floor is going to fall out from underneath someday.



## Chapter 437: NAKED MANIA



ENERU'S GREAT SPACE MISSION, VOL. 8: "THE OLD BATTLEFIELD"











































...I'M GOING TO RIDE ON IT AS THE SHIPWRIGHT. ONE DAY, WHEN I MAKE MY BEST SHIP...

WHEN IT GETS TO THE END OF THE OCEAN...

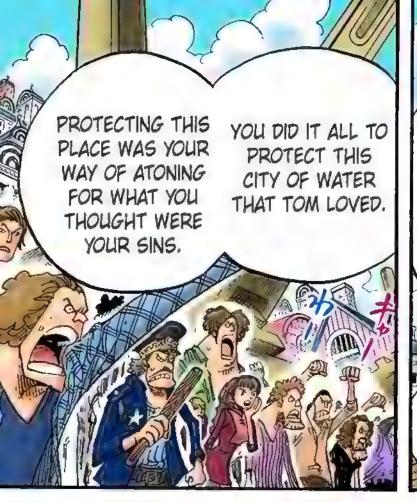
...THAT'S
WHEN IT CAN
FINALLY BE
CALLED THE SHIP
OF DREAMS.

AFTER IT GOES OUT TO SEA...

...IT'LL FACE ALL KINDS OF BATTLES AND HARDSHIPS.









































































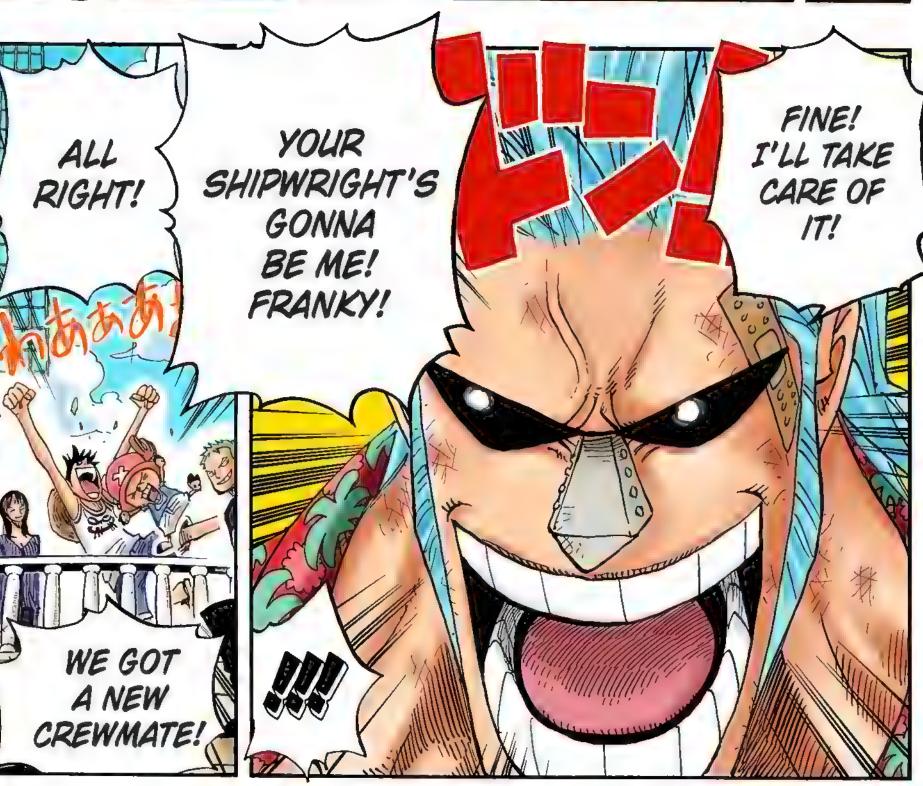








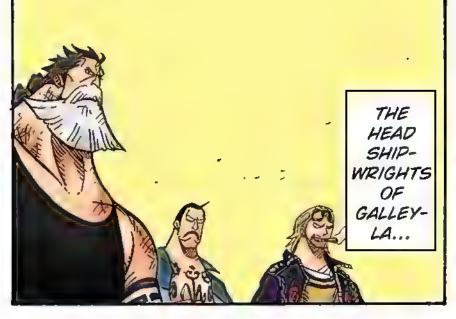










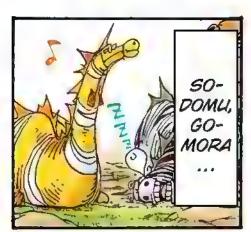










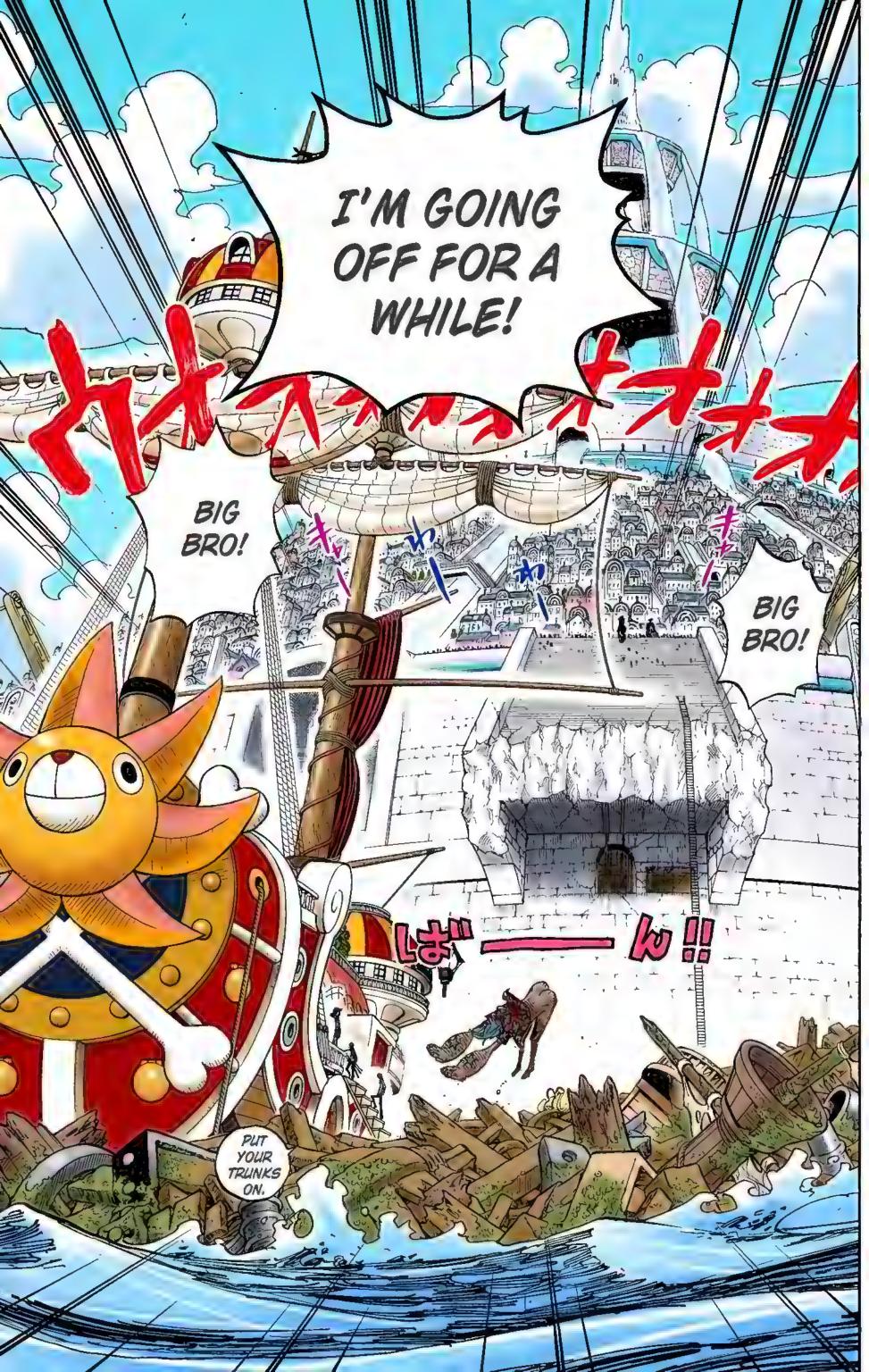












## (東京都 走れウシップさん)



荷してんだ!? おれは!!





ロビンの回想パロディな。





**未気味な関、ラフィット!!** 



秋の味覚を満喫中。



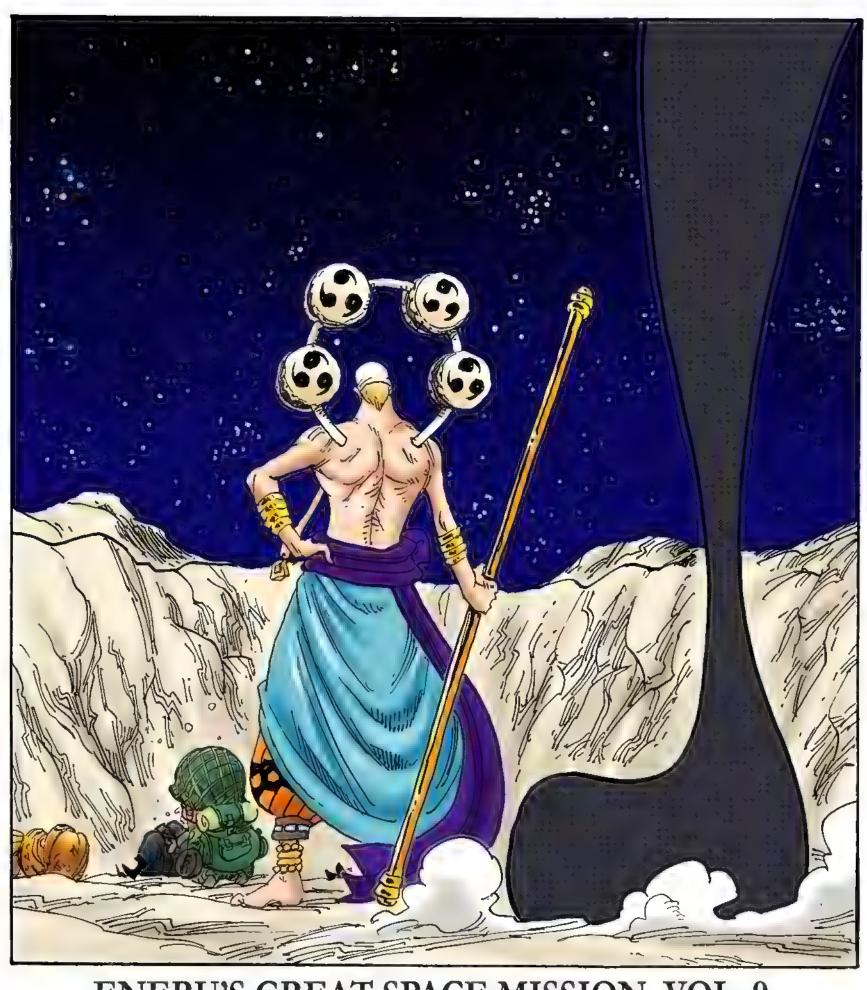
道力の麦わらガイコツ!!



海でイルカと歓談中。

## Chapter 438:

## PRIDE



ENERU'S GREAT SPACE MISSION, VOL. 9: "THE CREEPING SHADOW"



WHEN TWO MEN DECIDE TO HAVE A DUEL...

...THE ONLY THING THAT MATTERS IS WHO WINS.



WHATEVER
LUFFY AND USOPP
WERE THINKING
OF WHEN THEY
STARTED
ARGUING...

WHO WAS

RIGHT AND

WHO WAS

WRONG...

THAT DOESN'T

MATTER.





LISTEN,
ALL OF YOU.
THIS GUY
MAY BE AN
IDIOT...



AND HE LEFT THE SHIP ON HIS OWN.

USOPP LOST!





A CREW THAT
DOESN'T
RESPECT THEIR
CAPTAIN AND A
CAPTAIN WHO
DOESN'T
DESERVE THAT
RESPECT...

...CAN'T
RESPECT THE
CAPTAIN WHEN
THE GOING
GETS TOUGH!

WE'RE
BETTER OFF
WITHOUT A
CREWMATE
WHO...



D



BATH













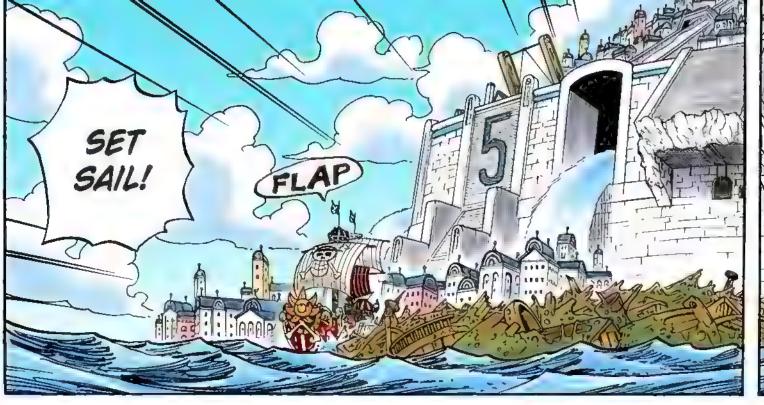




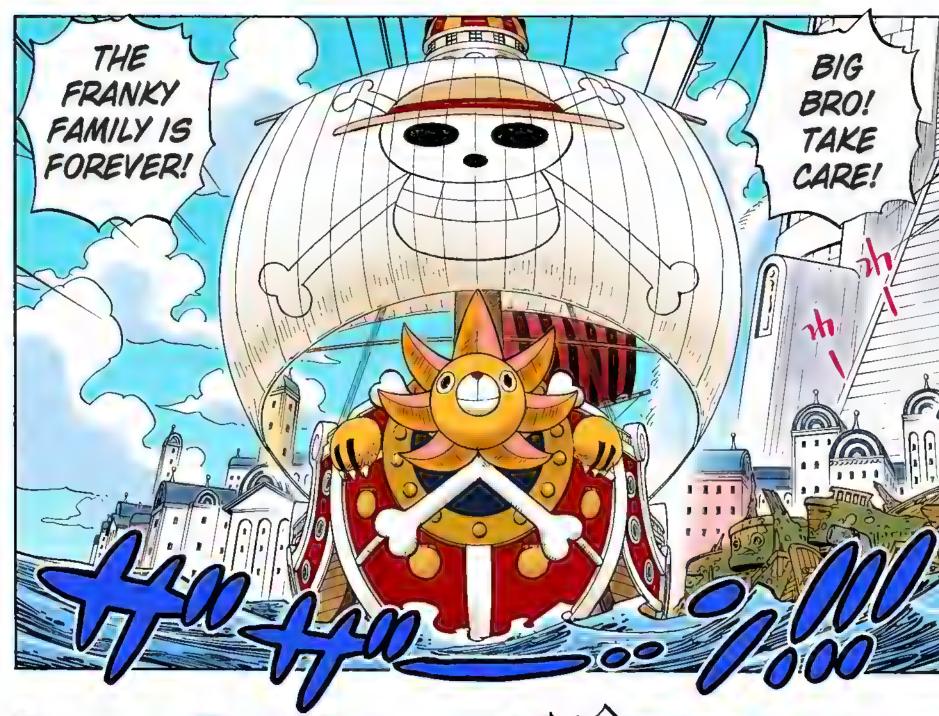






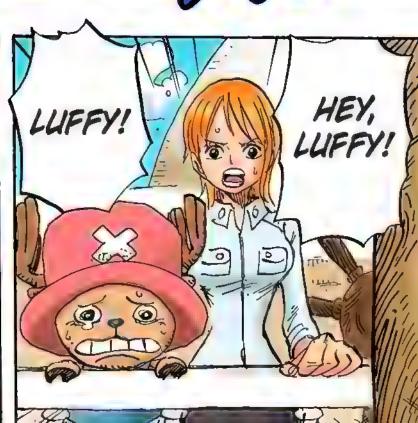
















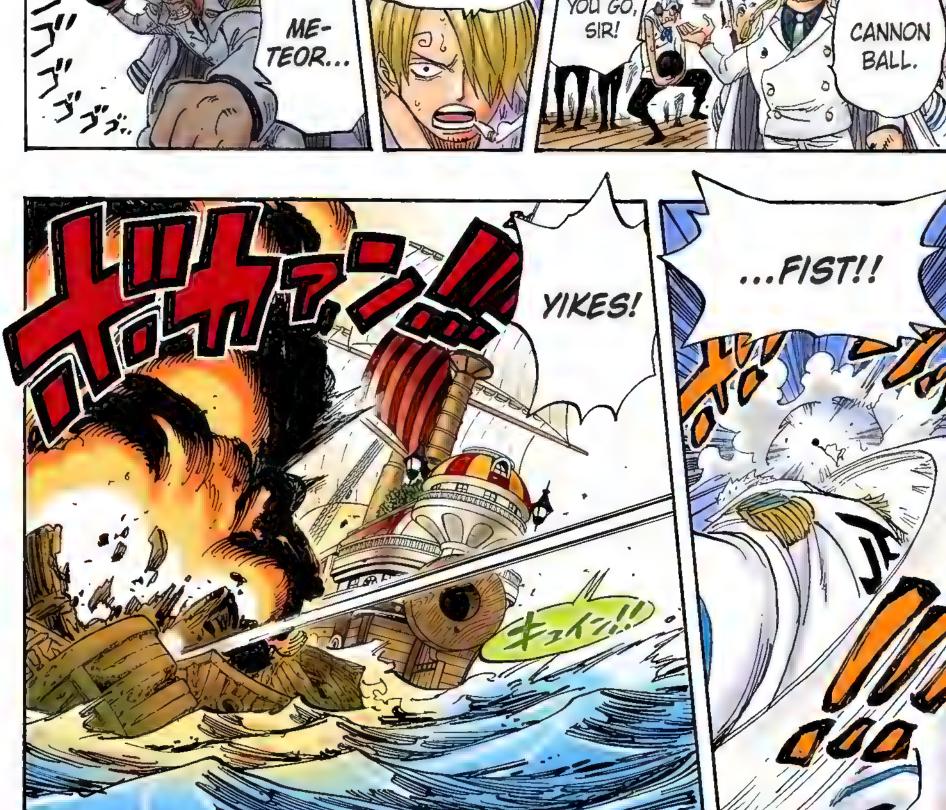
























































HEAR

ANYTHING.



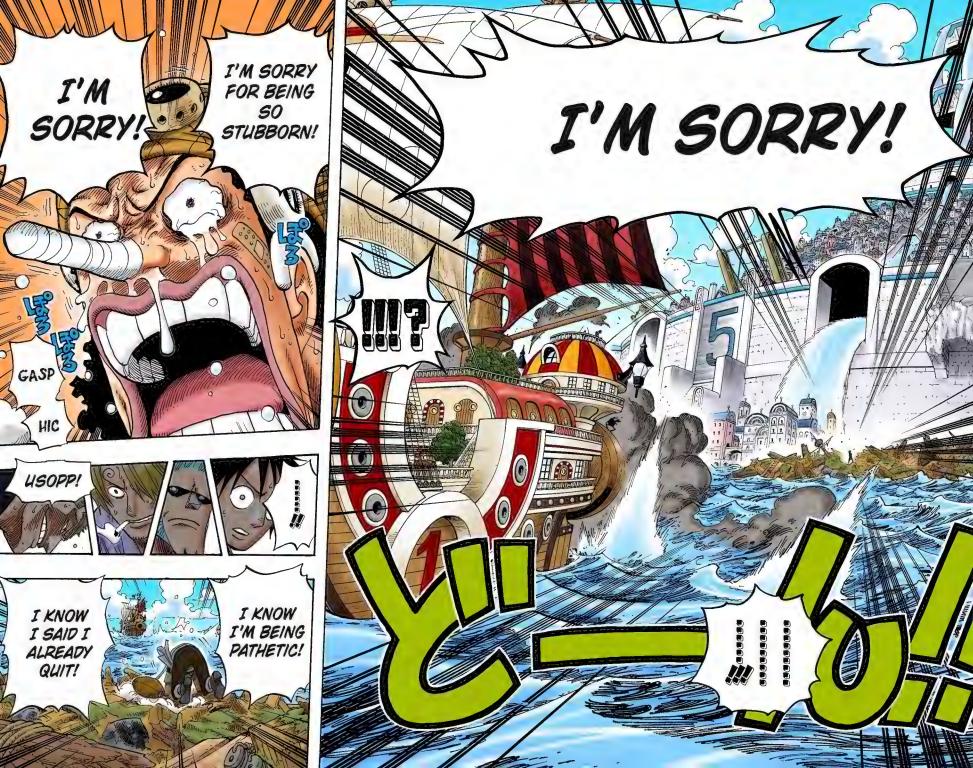
YOU DO!







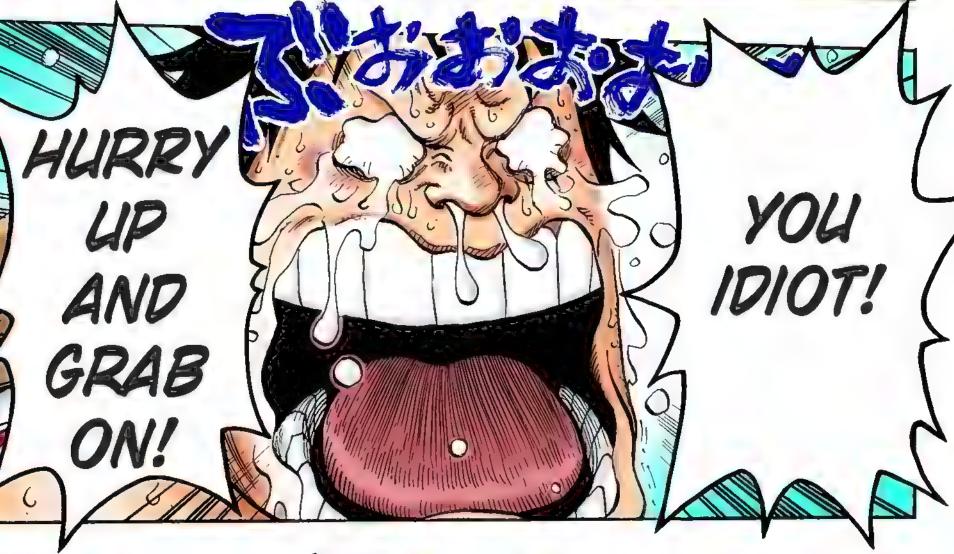














NOW
WE'RE
FINALLY
ALL
TOGETHER!



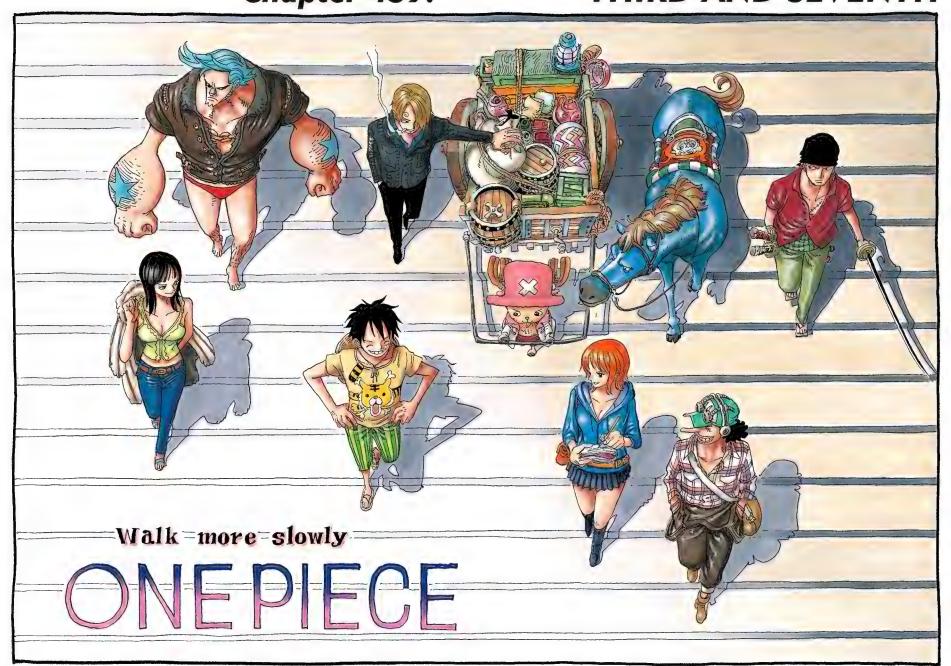
LET'S HURRY
UP AND GET
AWAY FROM
THOSE
CANNONBALLS!





Chapter 439:

THIRD AND SEVENTH









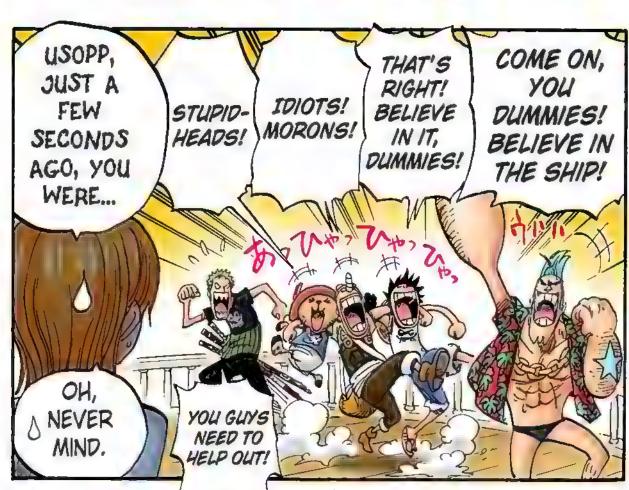








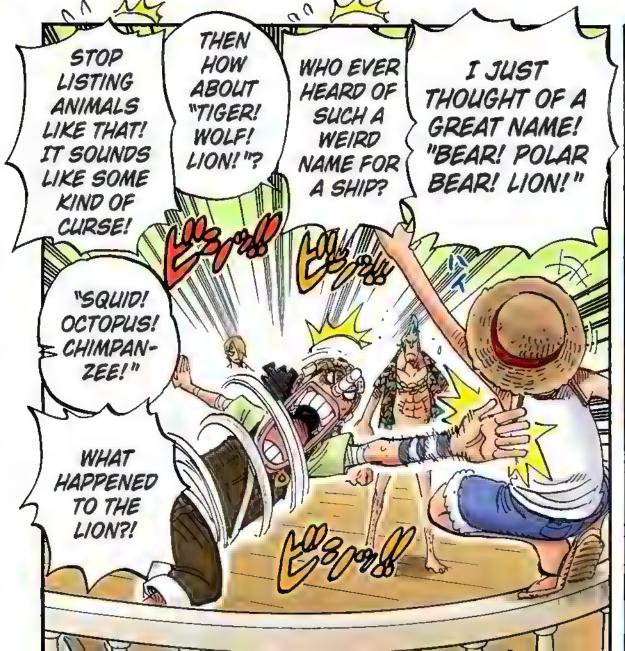






HURRY

ARE YOU













A SHIP TO SAIL THE THOUSAND SEAS!
THAT SOUNDS
WONDERFUL.
THE "SUNNY"
PART TOO.





THAT

SOUNDS

COOL!

WHOA!





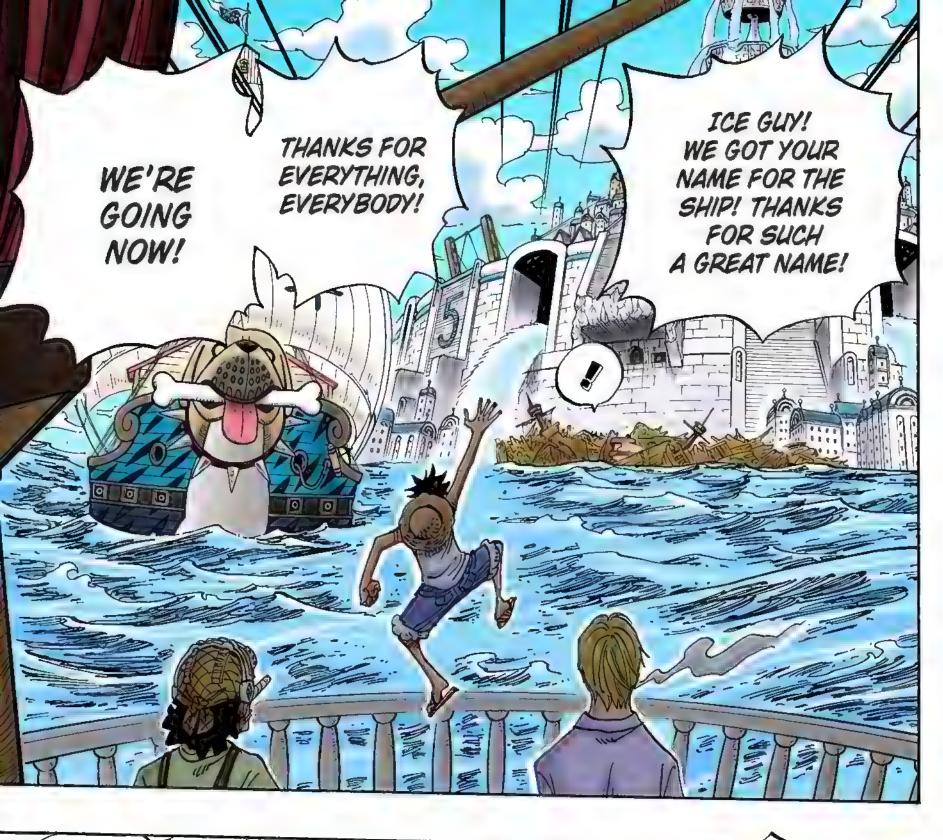










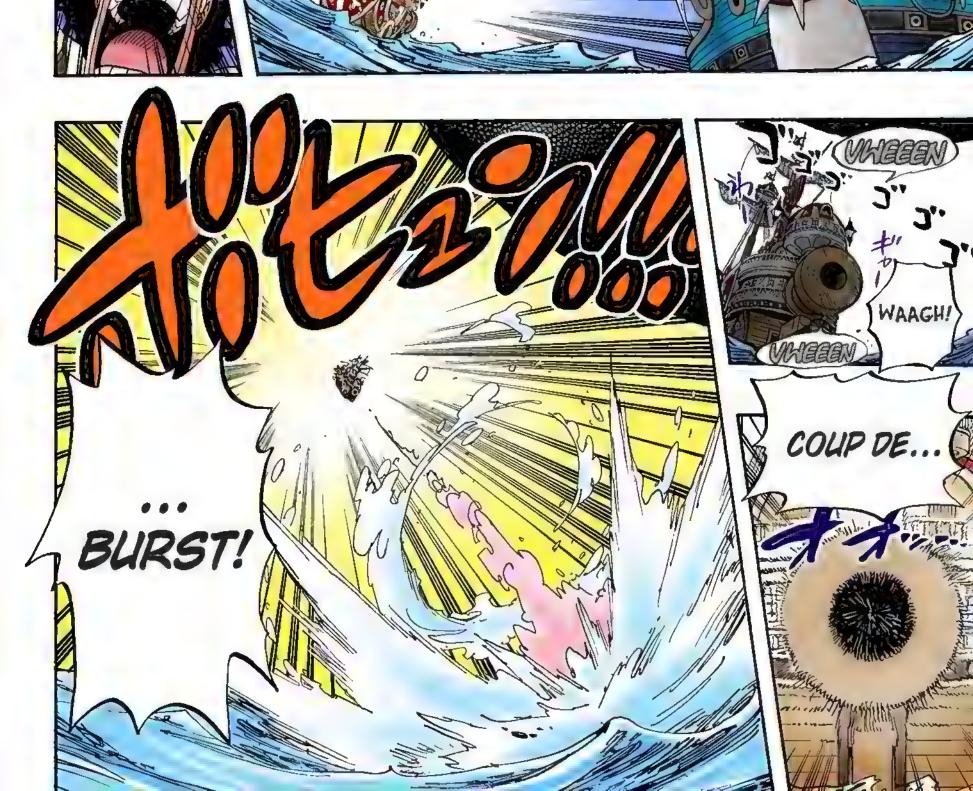








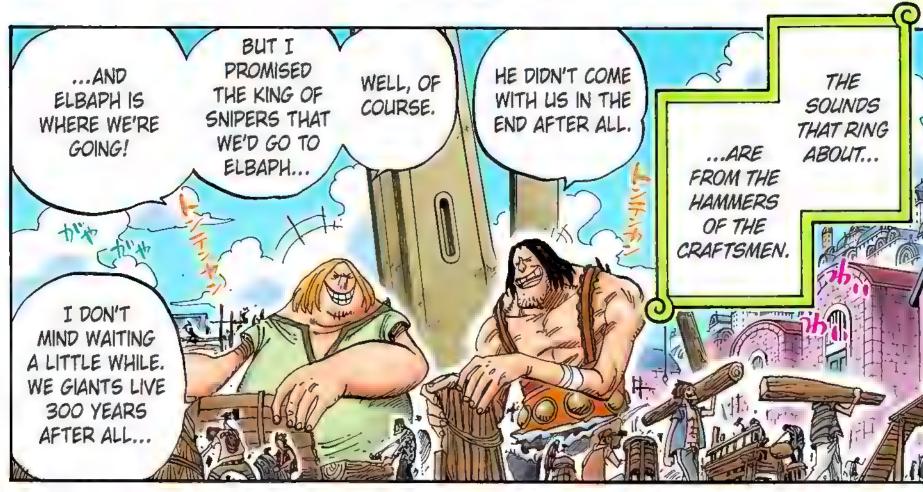




























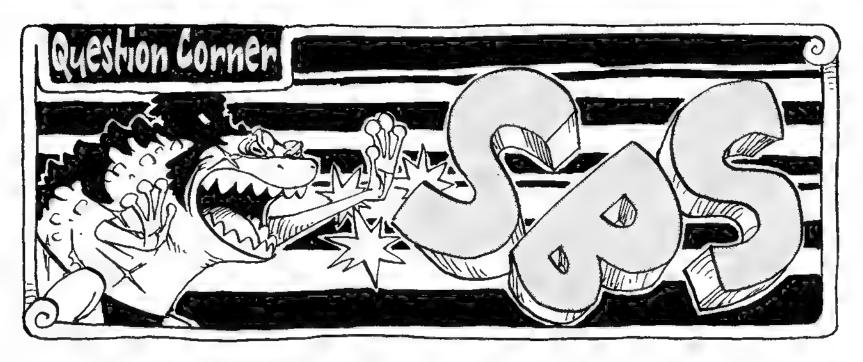












Q: This may be sudden, but Luffy likes meat. What kind of food do the rest of the pirates like? By the way, what about you?

Cha Pa Pa Pa!

--From I Love Cup Noodles!

## A: These are their favorite foods!! \



## ALL MEAT.



Sauries from the Autumn Islands. He loves fish that are in season.



Sandwiches, cake that isn't too sweet, anything that goes well with coffee.



White rice, Neptunian meat, anything that goes well with alcohol.



Spicy seafood pasta, anything that goes well with tea.



Hamburgers, fries, anything that goes well with cola.



Tangerines, fruits in general.



Cotton candy, chocolate, sweets in general.



Goes through phases. Likes beef with green peppers right now.

Q: Hey, Oda! I got a question! It's about the Devil Fruit! During the time with Kaku and Kalifa of CP9, they said that they didn't know anything about the Devil Fruit until they ate it. But during Luffy's time, how did they already know that it was called the Gum-Gum Fruit? Please tell me! Tell me now! Pleeeease tell me!



--White Hunter Fan

A: Well, I will go into more detail about the Devil Fruit in the main story at a later time. But there is a sort of identification manual for Devil Fruits. It has information about the name and powers of each fruit, but there are a few that even have pictures to go with it. The Gum-Gum Fruit had a picture in this book, but the fruits for Kaku and Kalifa didn't. They had to eat it to find out what abilities it had, and then they would go look for the name. That's how the conversation went. The conversation is in volume 40, by the way. That's it for the Question Corner for volume 45! See you next volume!



## Chapter 440: FIRE FIST VS. BLACKBEARD

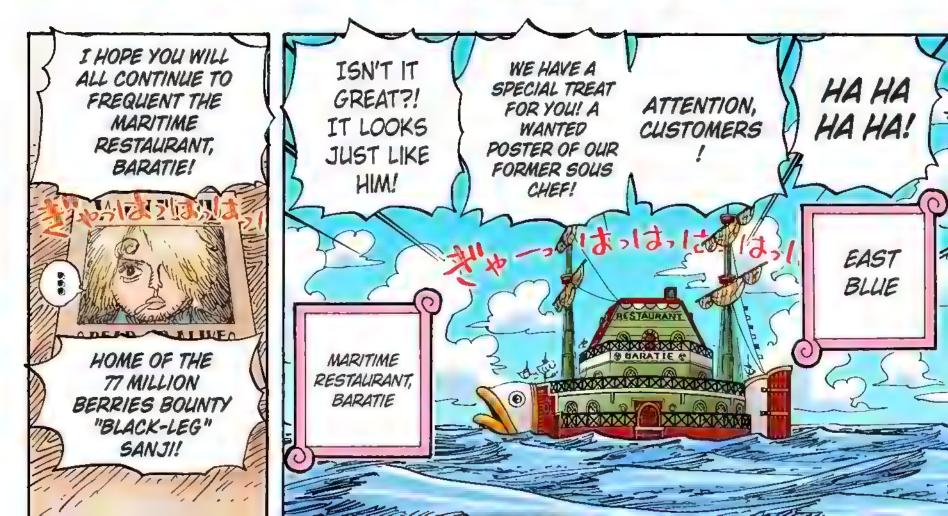


ENERU'S GREAT SPACE MISSION, VOL. 10: "LIEUTENANT SPACEY IS KILLED BY A SPACE PIRATE"

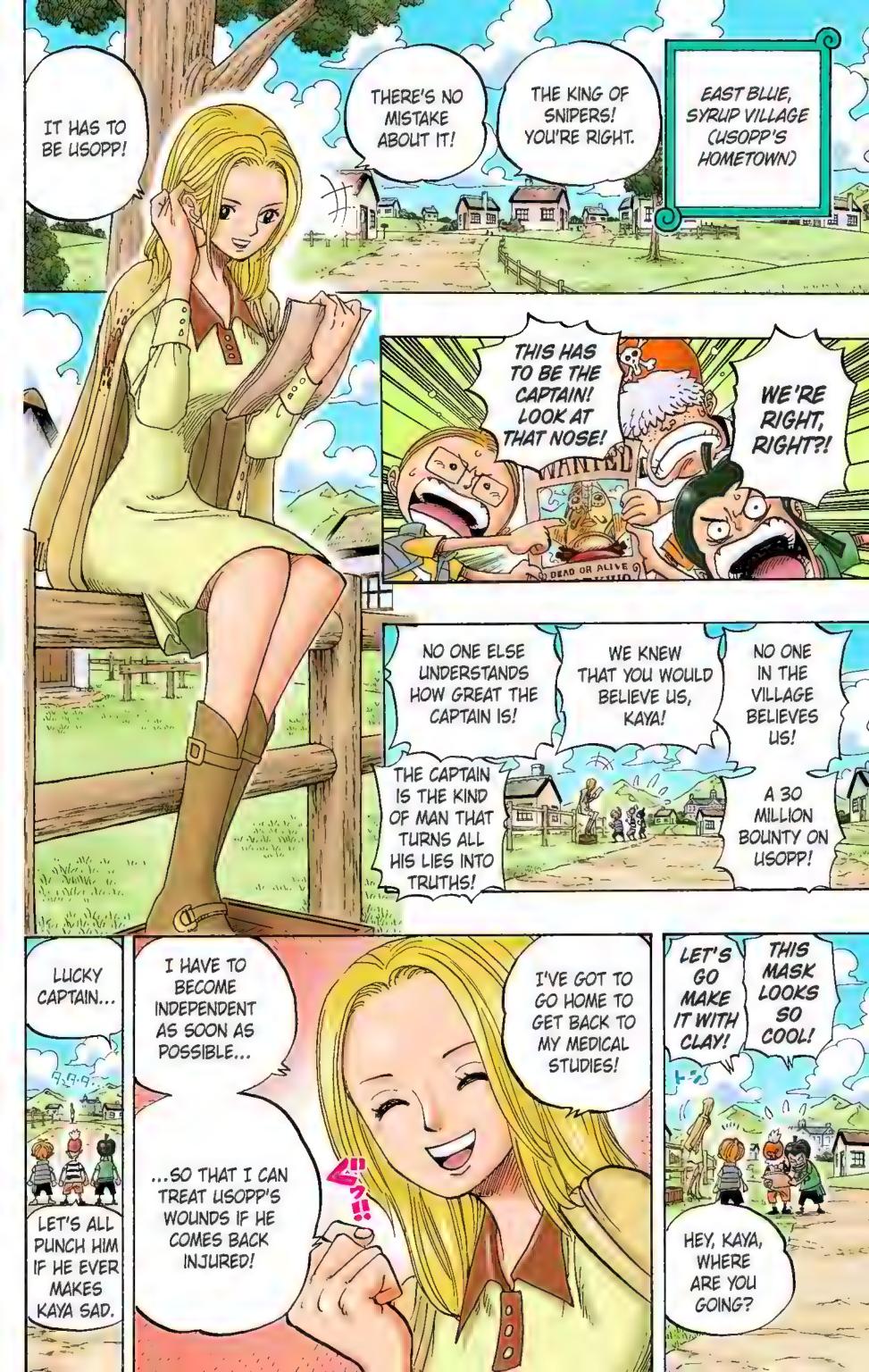






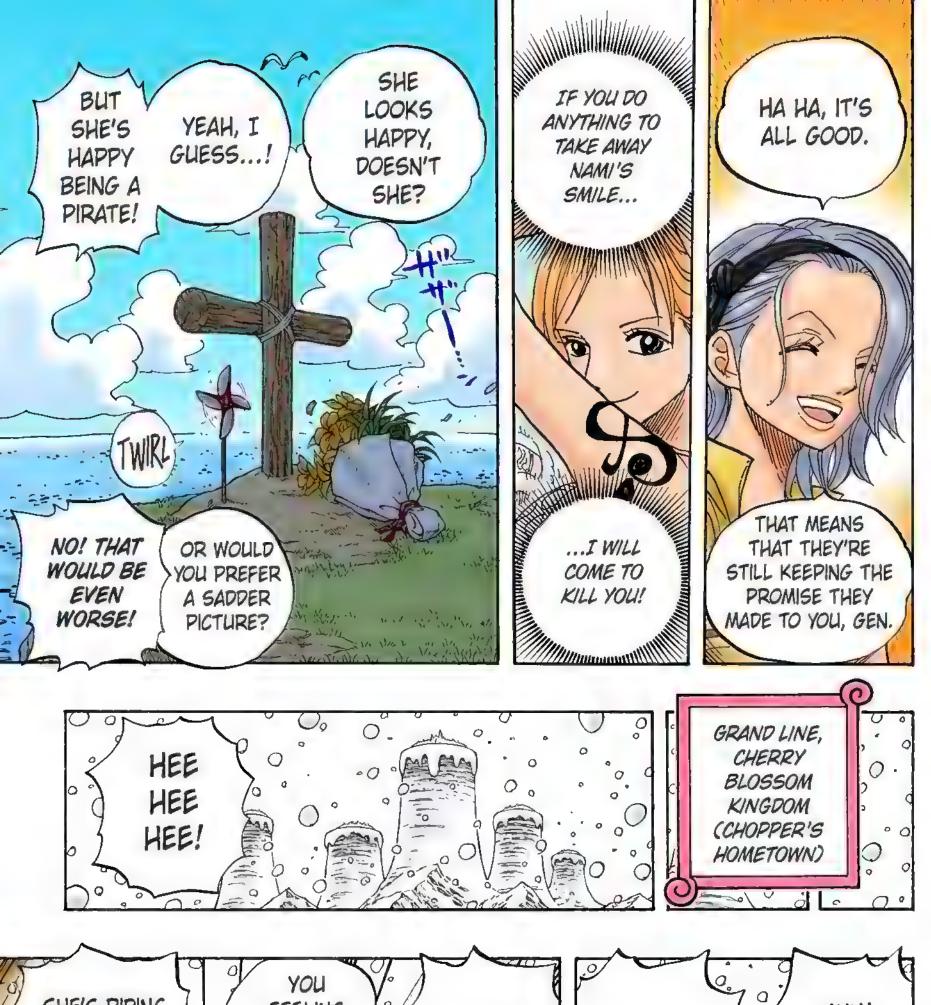




























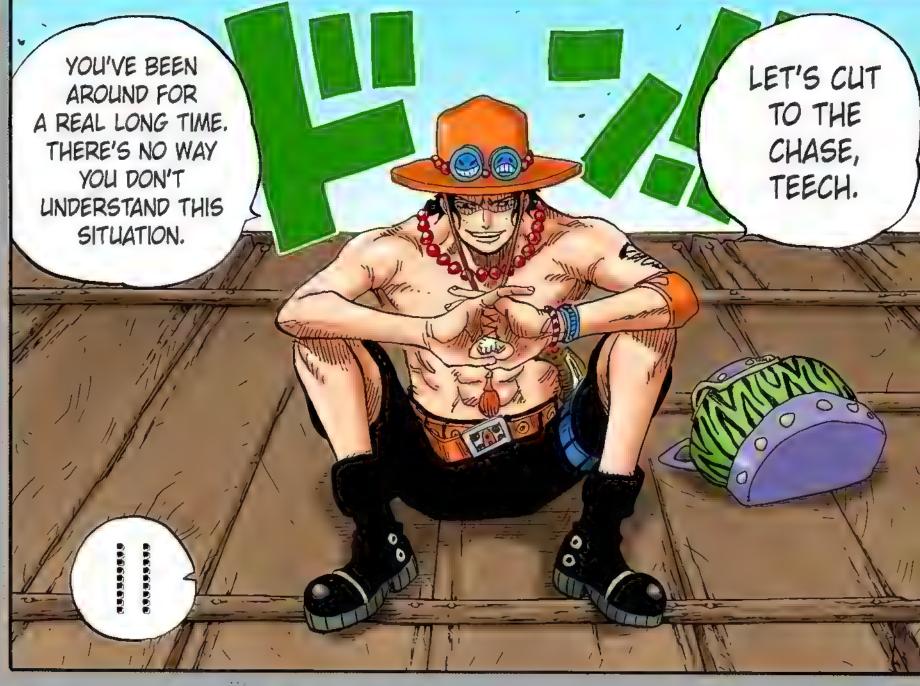






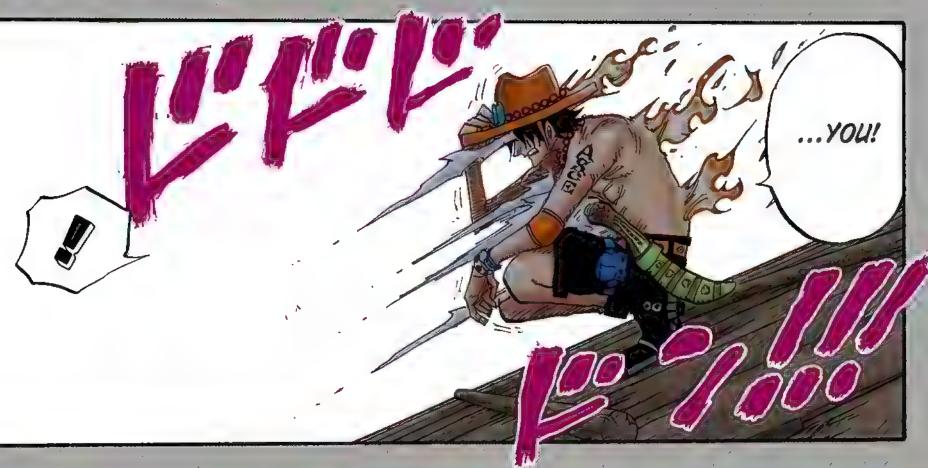
















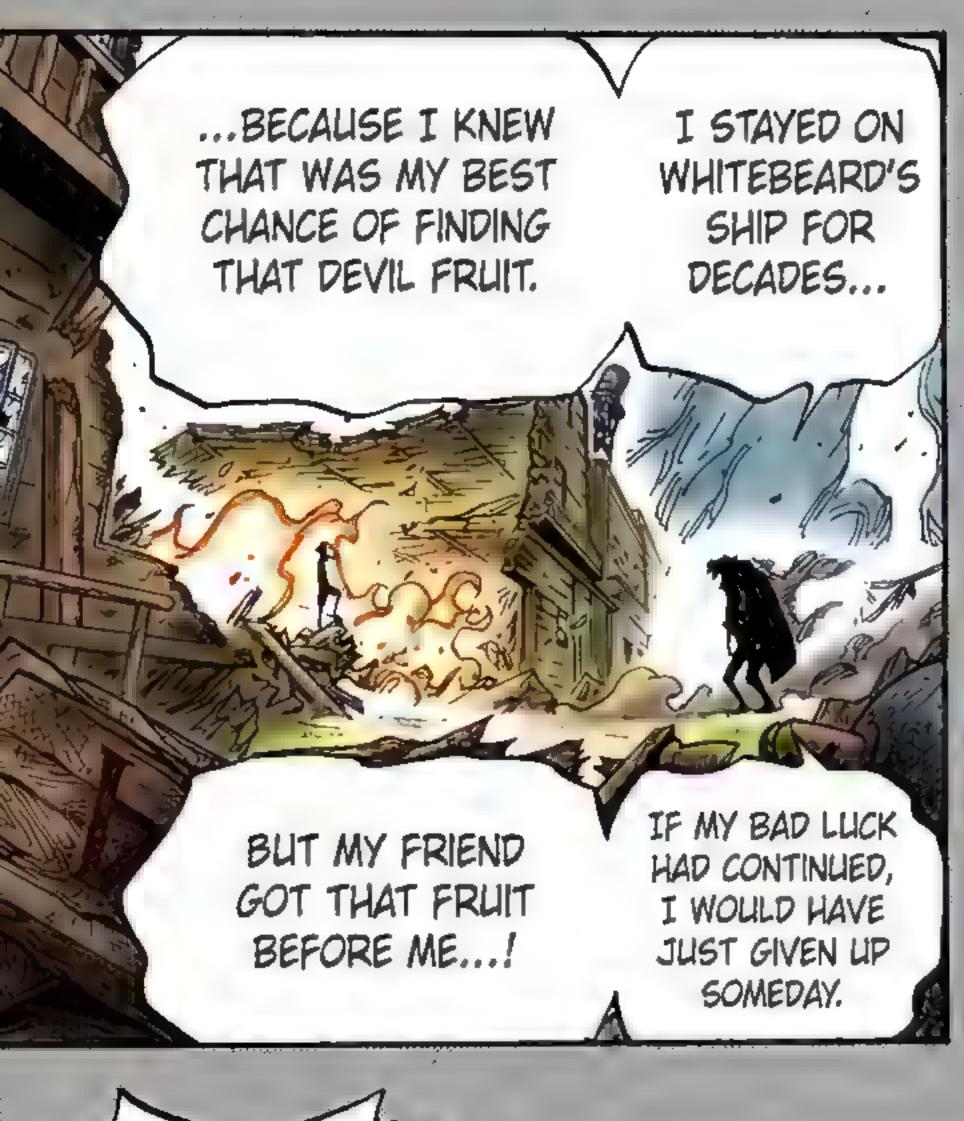






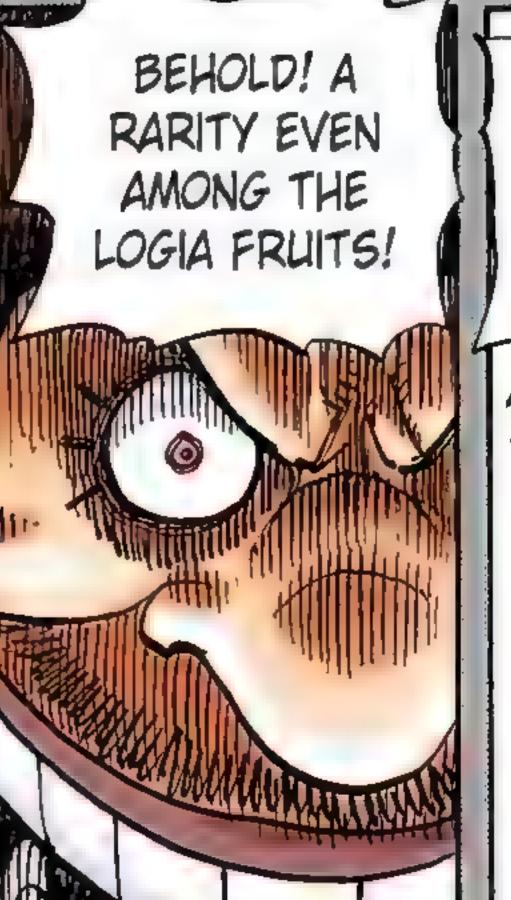






















自由を求めて海へ出た!!



たに悪魔を宿す男!!



漠なくして語れぬ別れに大賞だァ!!!



さァ冒険だ!!

一静岡県





お拳せに一。



たくさん革を



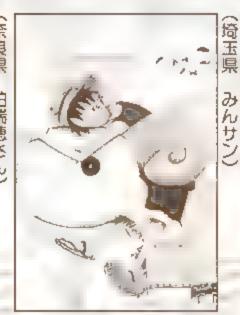
こりゃうまい# 今年もよろしく!!



ブォオオオ/// イエーイ //



丁手合わせ願おうか!!



ルフィの特等席!!



今日はスポーツ首和だな/



まったくだ!!



はいはい。



点描でやさしいロビン。



言葉が出ねエ。



身ぐるみはがされそうな話。



いばらの道を選ぶ男!!







(栃木県

士呂幾石衛門さん

うほーの色っペー ミス・バレンタイン!!



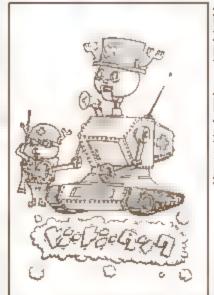
マンガ関係何でもここだ↑



。 愛のゲンコツじじい#



アニメが面首かったらここへお手紙↑



強いぞトニータンク!!











デジタルカラー版 ONE PIECE

45 巻

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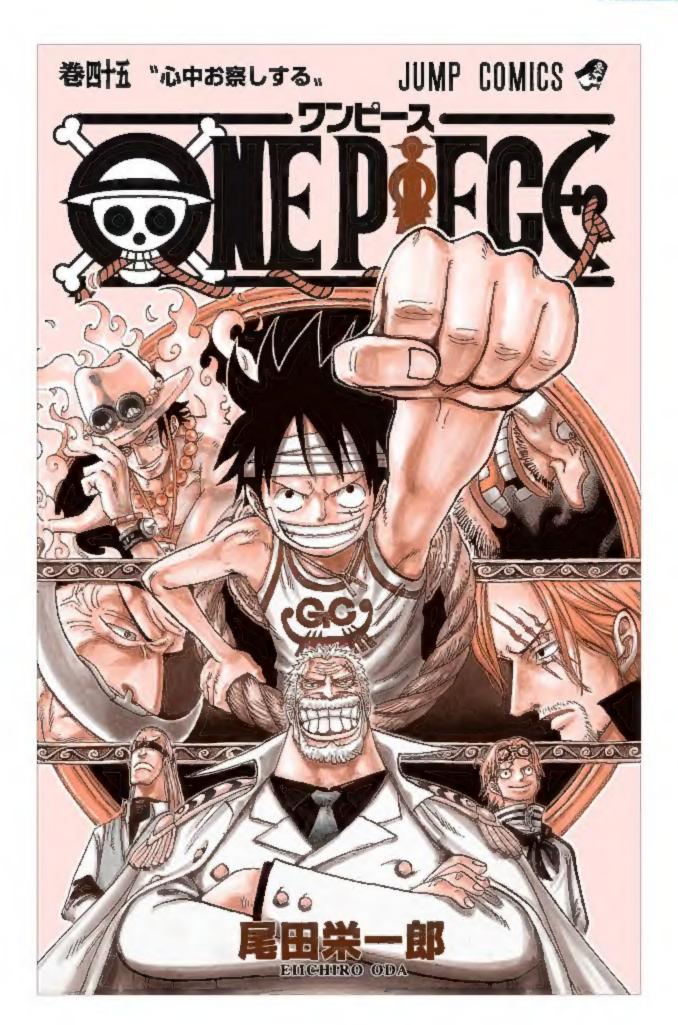
尾田栄一郎

H19年1号~6・7合併号掲載分収録 週刊少年ジャンプ・H18年行号~51号。 少年選との格闘の日々が10年を数えました。 恵をこの毛もぼーぼーです。 あそこの毛もぼーぼーです。 たいぶ長くなりましたが、 (わき毛ではなく、連載の事です) まだまだ描きたい映像があります。 つるつる少年も、ぼーぼー少年も、 もう少しだけ、おつきあい下さい。



郎

背表紙・カバー折り返し



本体·表紙



## 本体·裏表紙

※表記はコミックス発売当時のものになります。